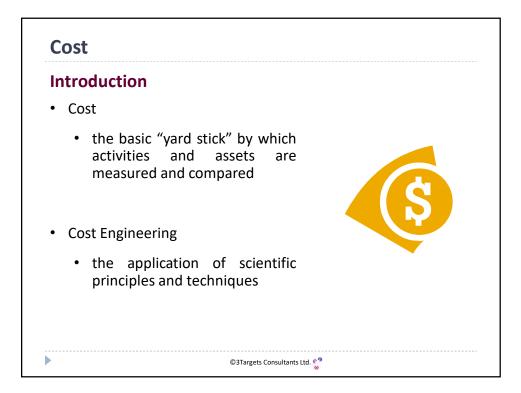
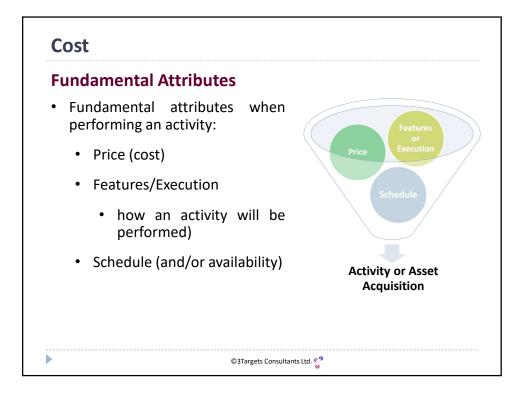
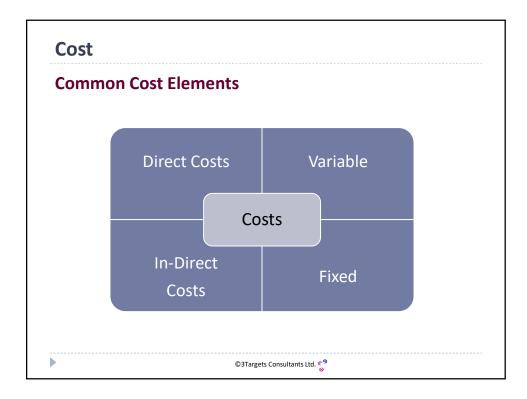




Intro	duction
0	Definition of Cost and Cost Engineering
0	Fundamental Attributes of Cost
Basic	Concepts
0	Cost Elements
0	Pricing
0	Materials
0	labor
0	Engineering
	o General
	<ul> <li>Process Product Manufacturing</li> </ul>
	<ul> <li>Discrete Product Manufacturing</li> </ul>
0	Equipment, Parts and Tools
0	Economic Costs
0	Activity Based Cost Management







# Cost

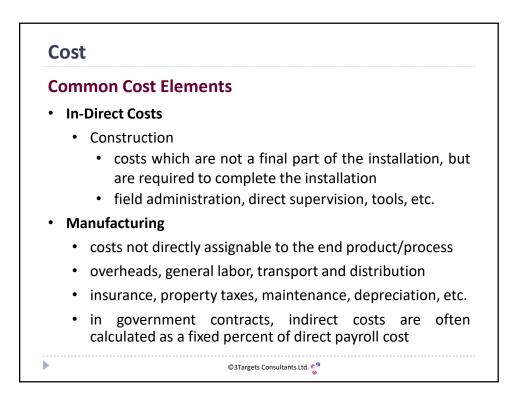
## **Common Cost Elements**

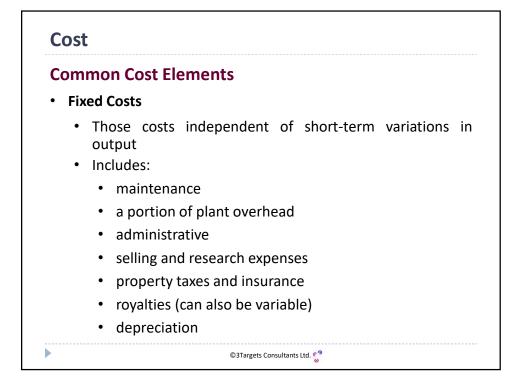
- Direct Costs
  - Construction
    - cost of installed equipment
    - materials
    - labor 'directly' involved in the physical construction of the permanent facility
- Manufacturing

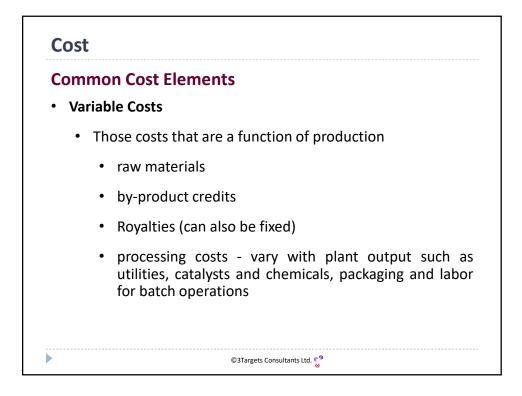
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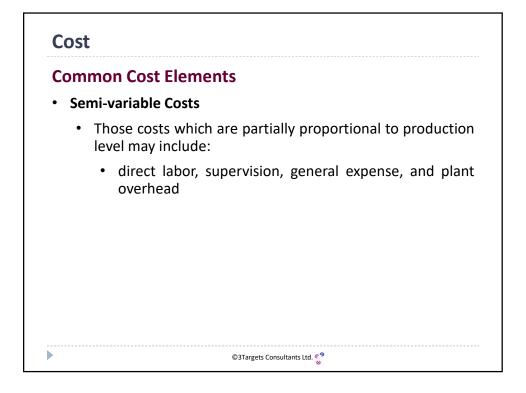
• the portion of operating costs that is generally assignable to a specific product or process area

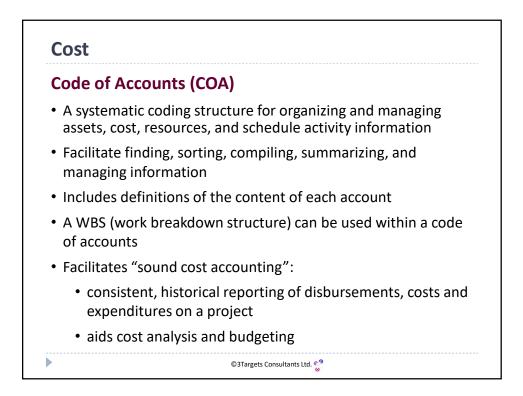
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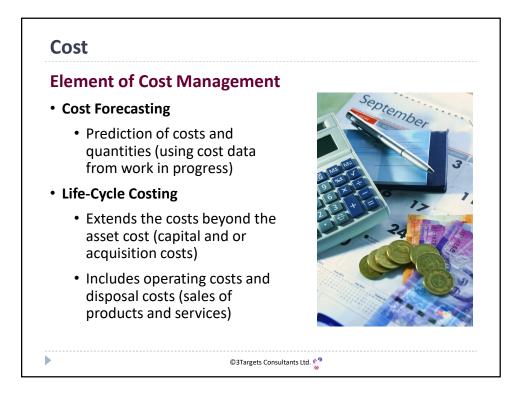


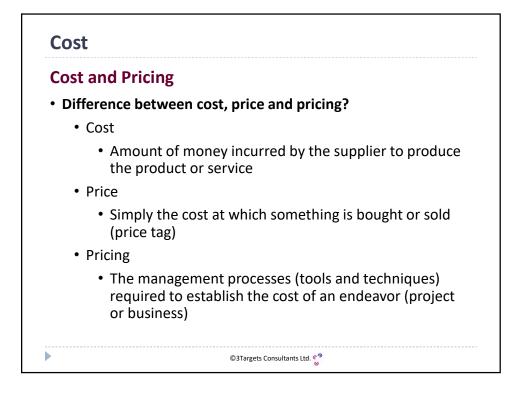




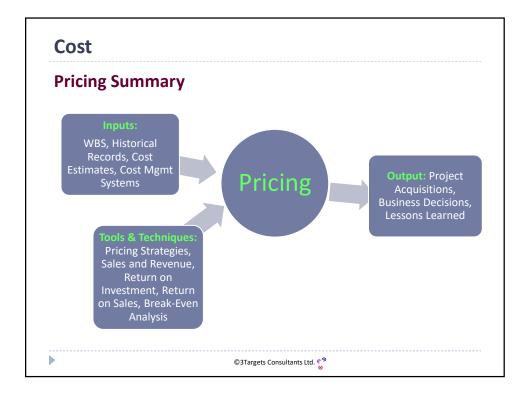


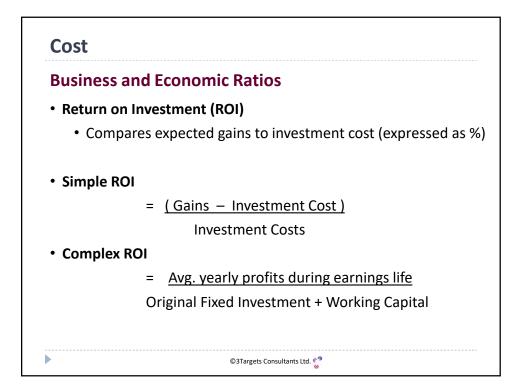


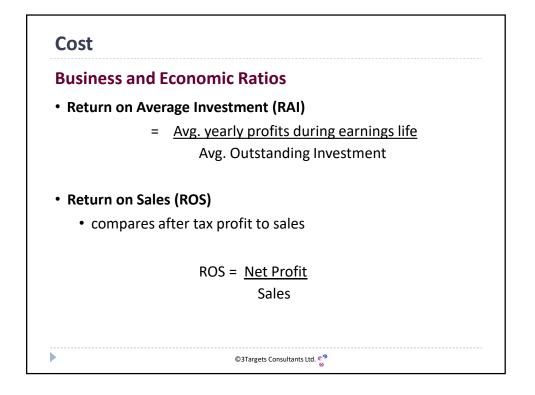


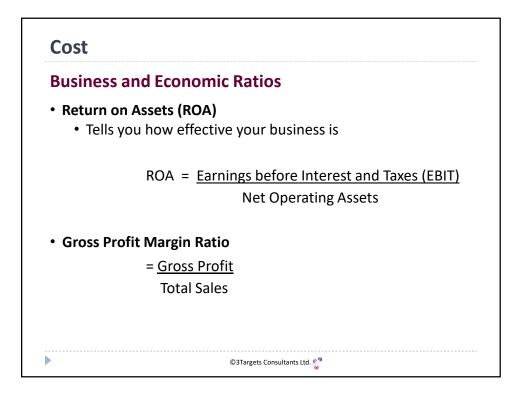


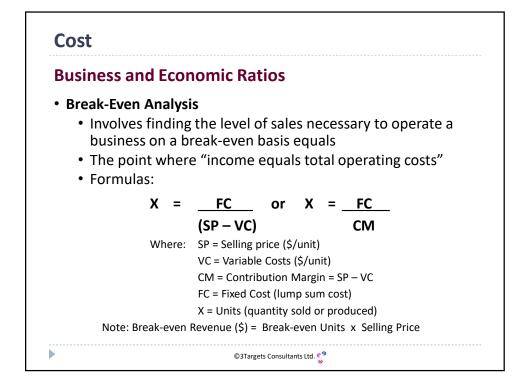


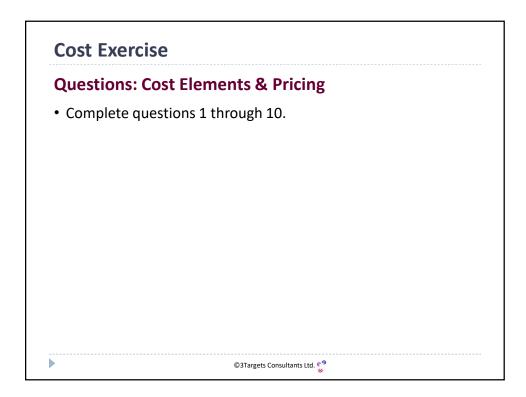


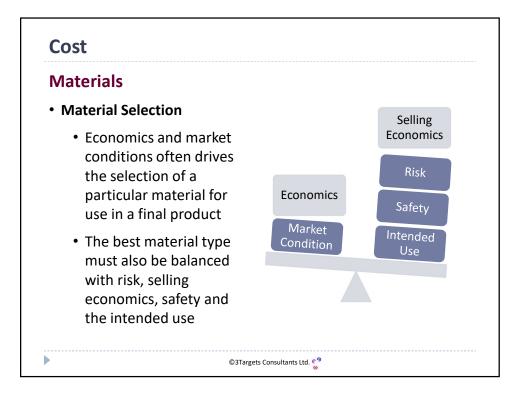


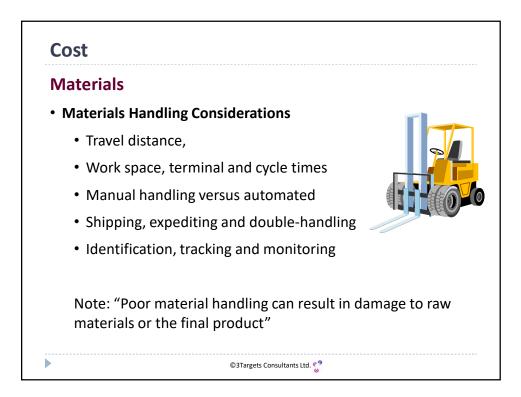


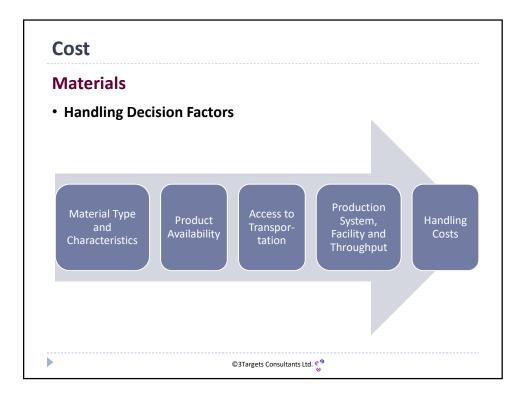


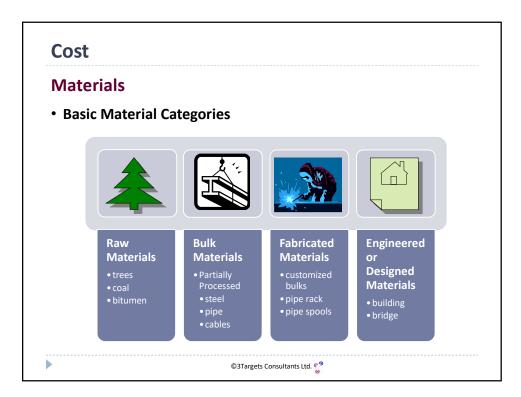


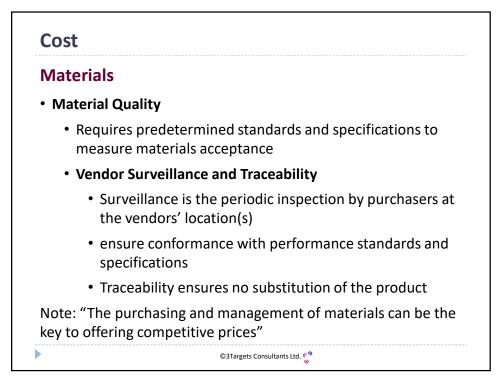




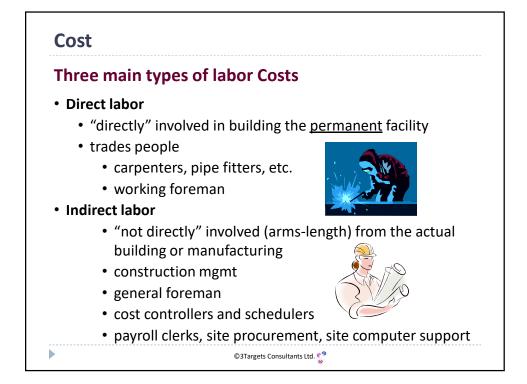


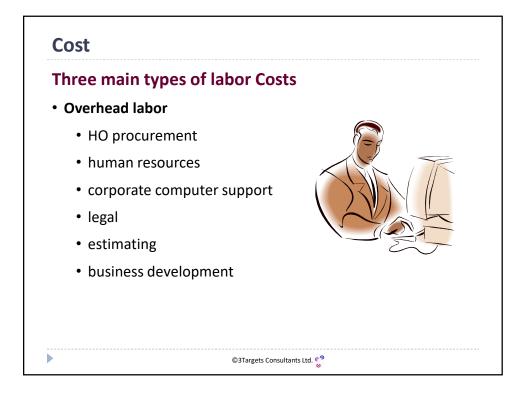


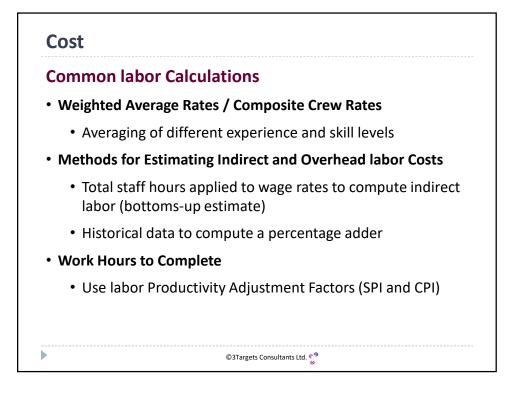


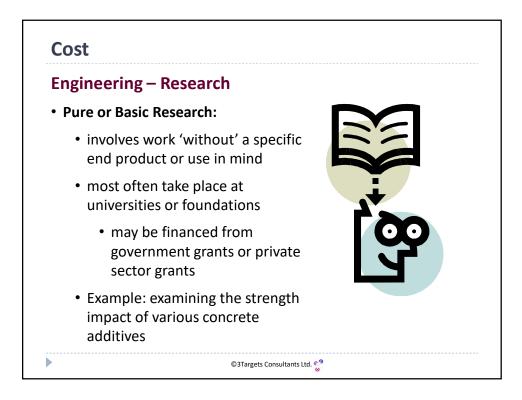


Cost	
Materials	
• Formulas	
• Economic Order	Quantity (EOQ):
EOQ = Square	eRoot of (2 x D x (P÷S))
Where:	D = annual demand
	P = purchase order costs
	S = storage / carrying costs
<ul> <li>Re-Order Point</li> </ul>	
$RP = (O \times R)$	+
Where:	O = order time,
	R = production rate
	I = minimum inventory level or safety stock.
>	©3Targets Consultants Ltd. ෙඉ









# Cost

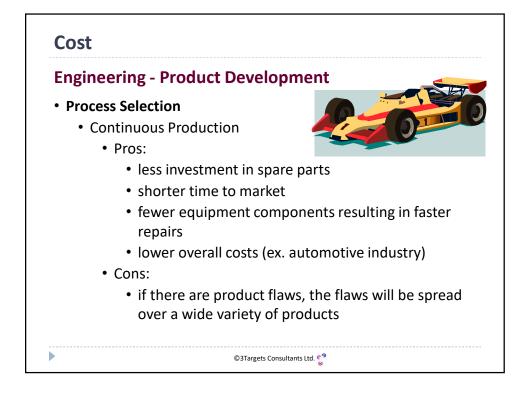
### **Engineering – Research**

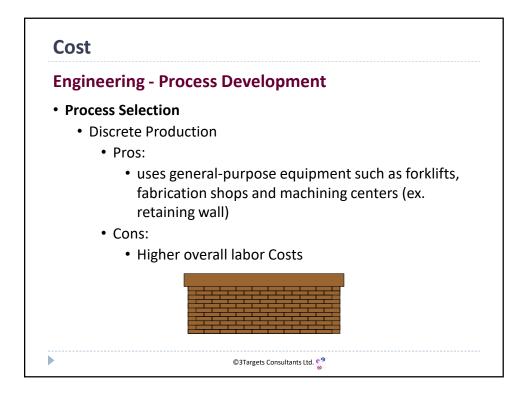
- Applied Research:
  - is the attempt to develop usable products or new add-on features to existing products
  - more specific that pure research, and is typically carried out by the organization producing the product
  - Note: Patent Duration in the US is 17 years

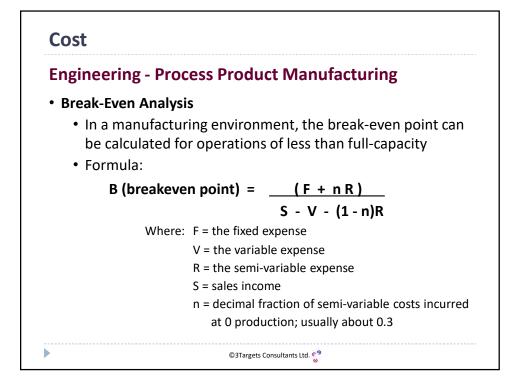


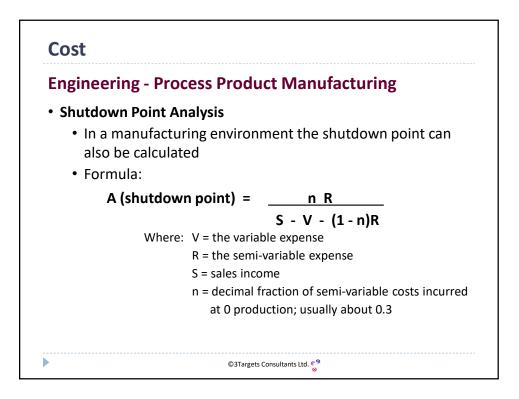
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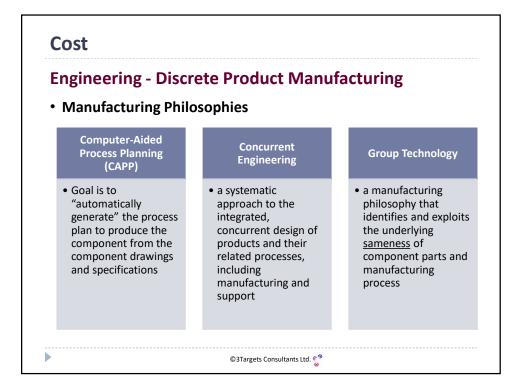
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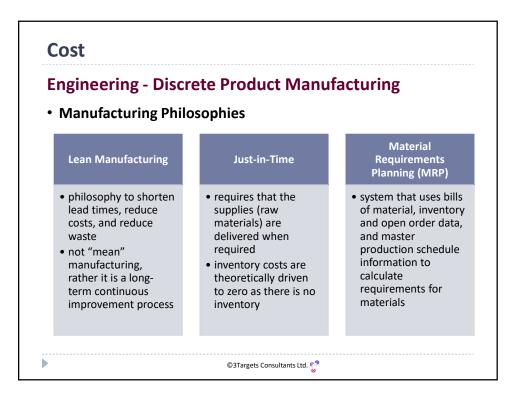


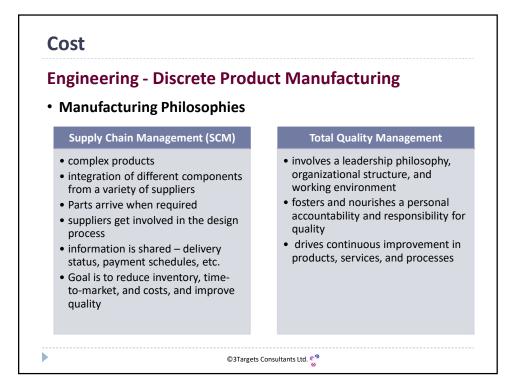


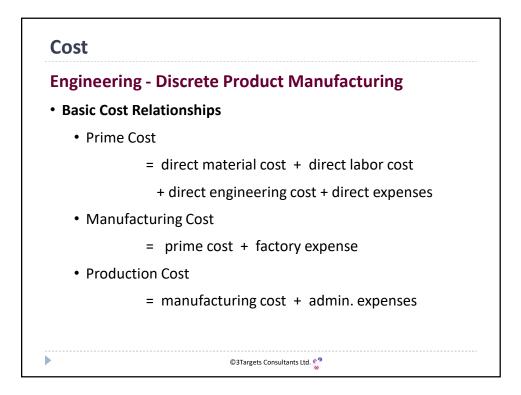


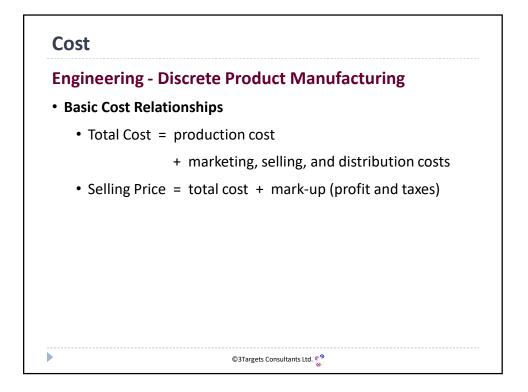


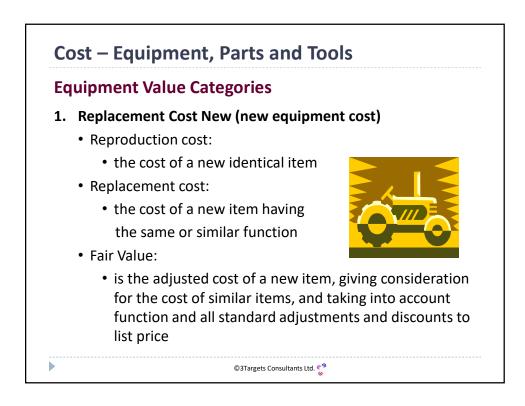


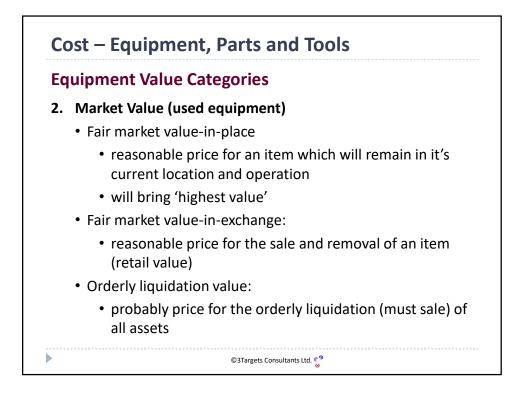


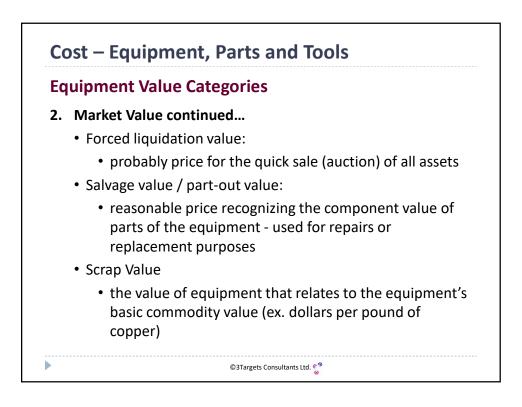


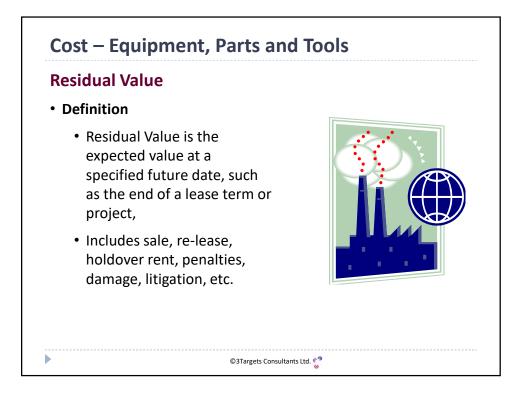


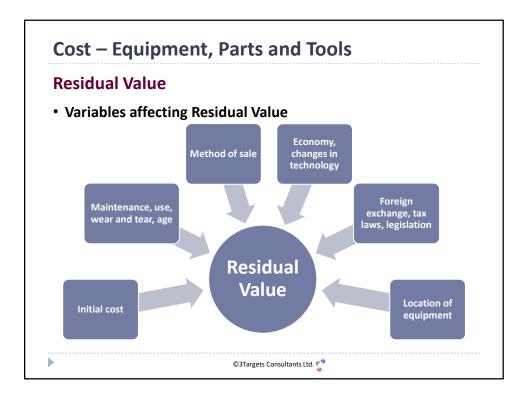


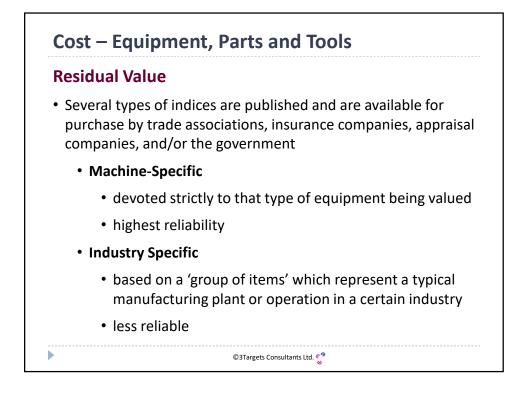


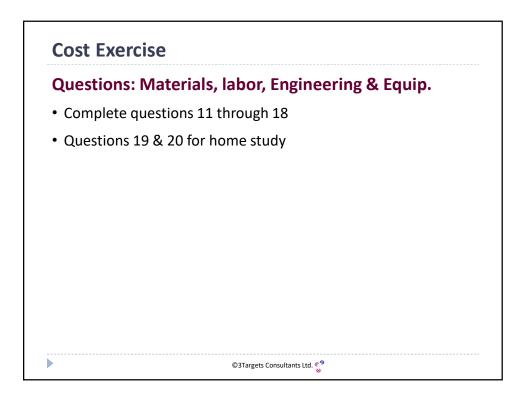


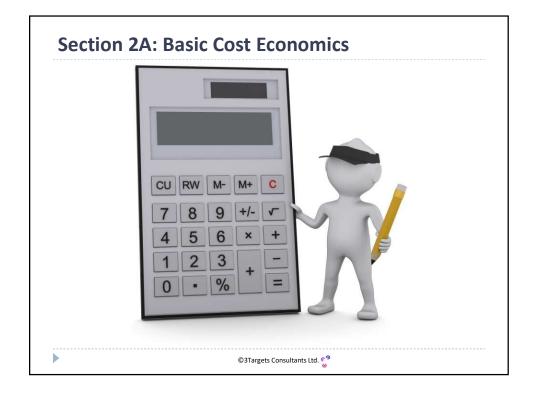


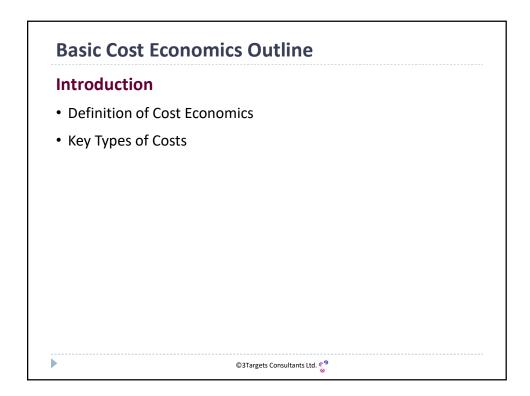


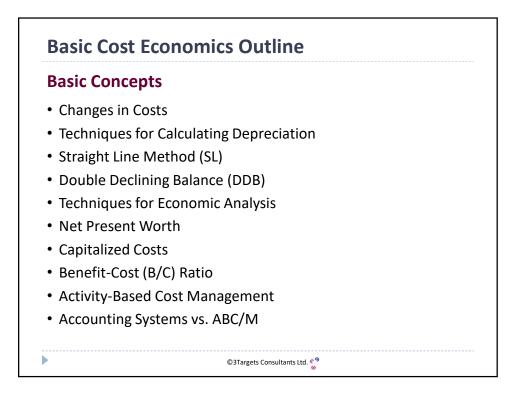


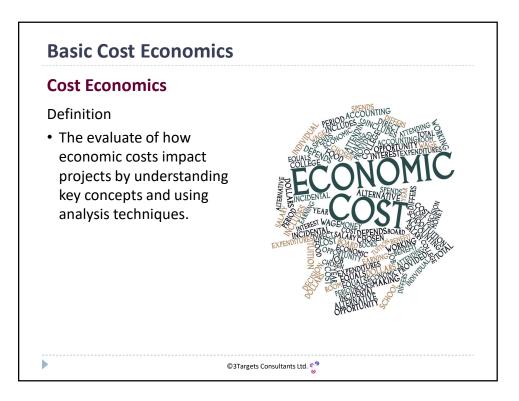


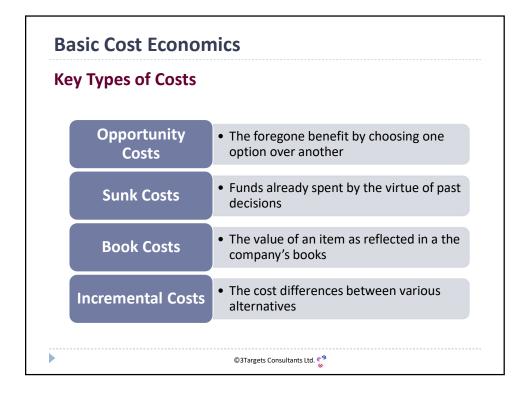


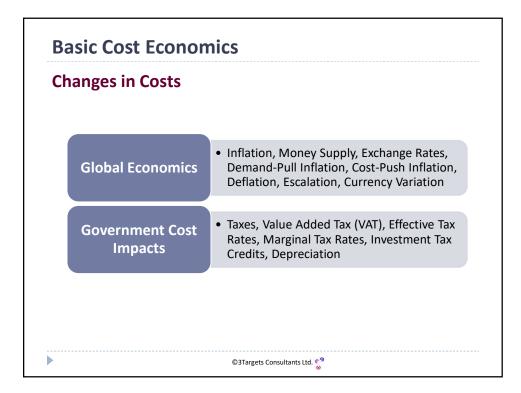


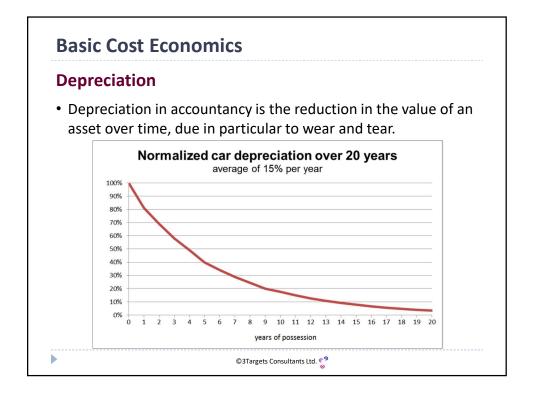


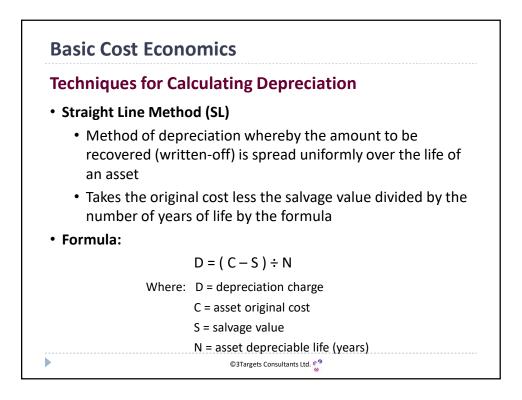


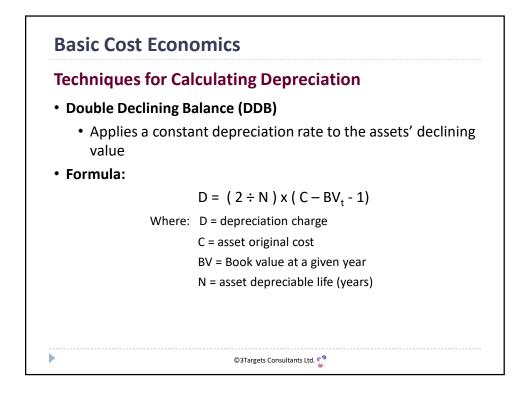


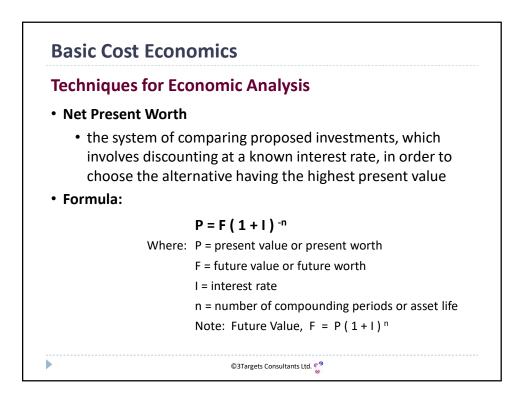


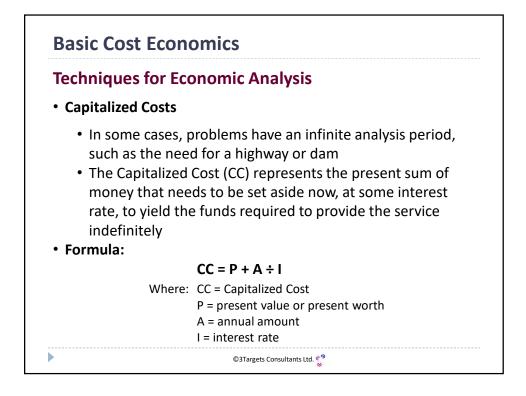


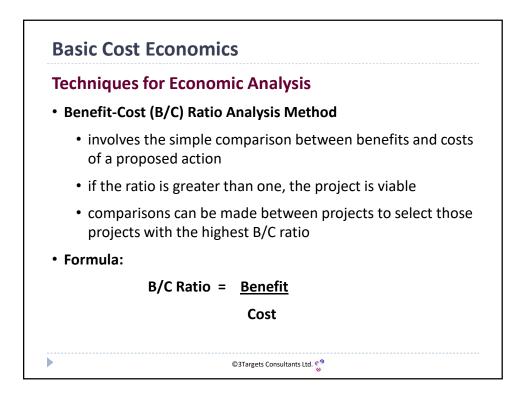


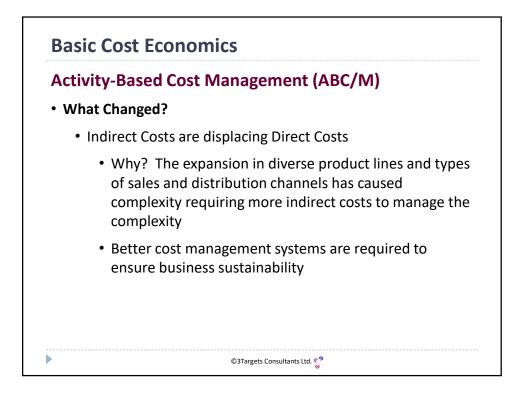


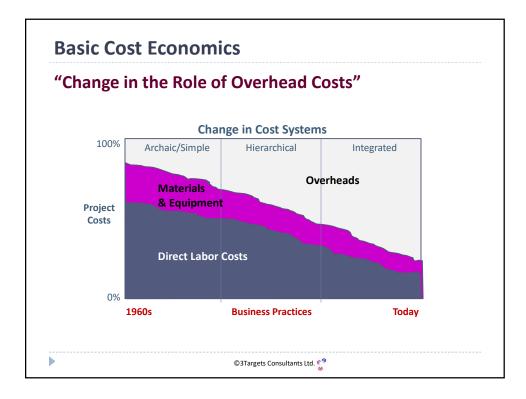


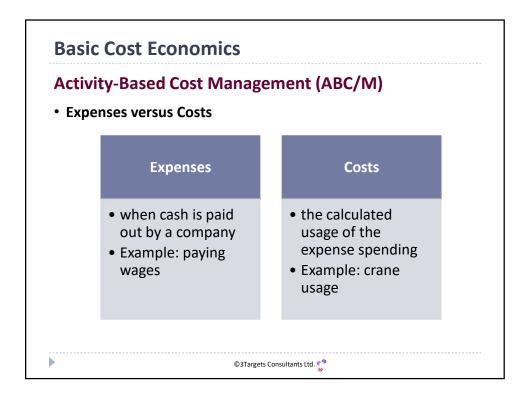


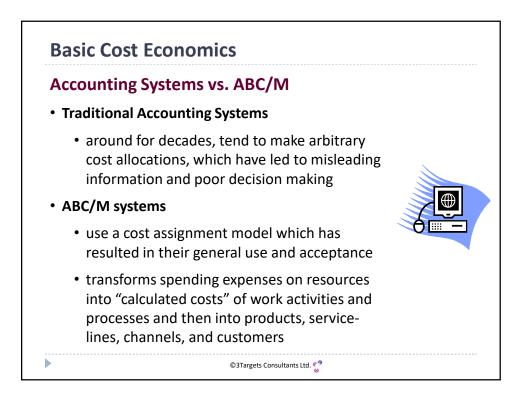




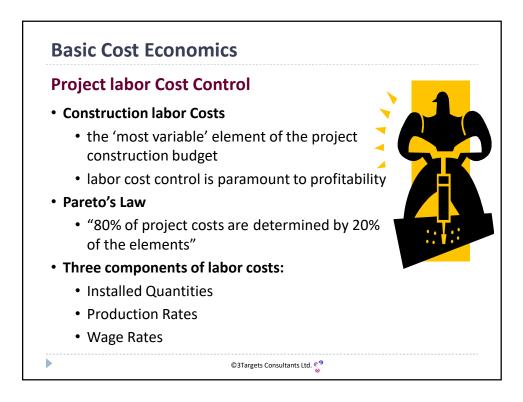


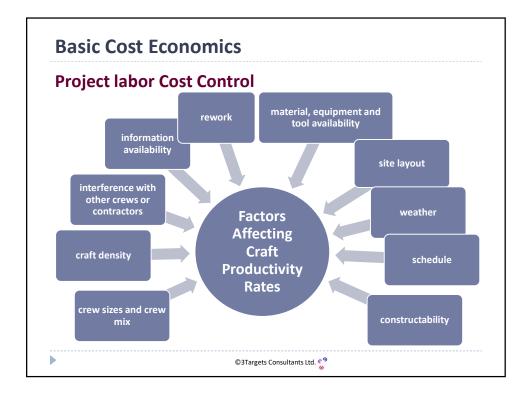


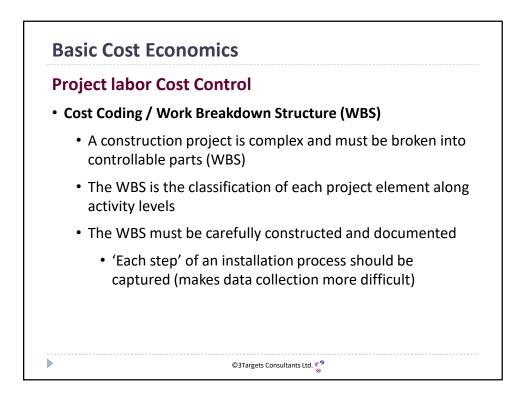


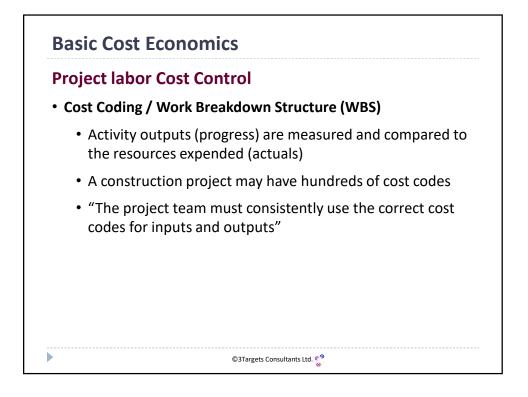


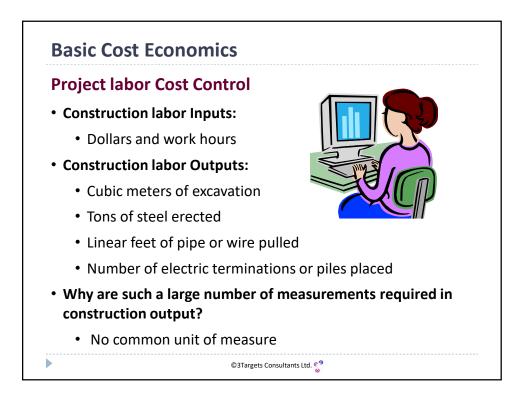
C/M vs. General Ledger				
	ABC/M	General Ledger		
Activity Descriptions:	Uses action-verb grammar convention	Uses nouns		
Coding:	Chart of 'Activities'	Chart of 'Accounts'		
Organization: Details:	'Cost Assignment Network' by business or work processes (work-centric)	Department or cost centers mapped to hierarchical org chart		
	What it was spent for	Amount spent		
Claims:	Costs are isolated	Costs buried		
Benefits:	More accurate cost reporting More suited to analysis Used to forecast costs Drives process improvement and productivity			

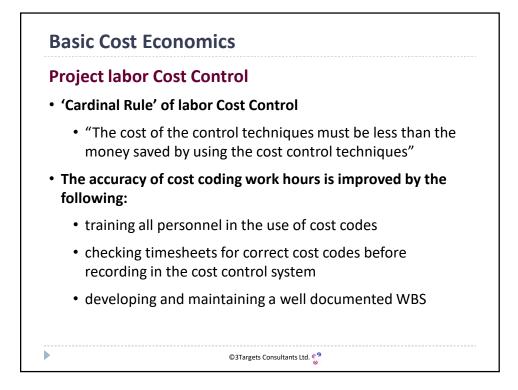


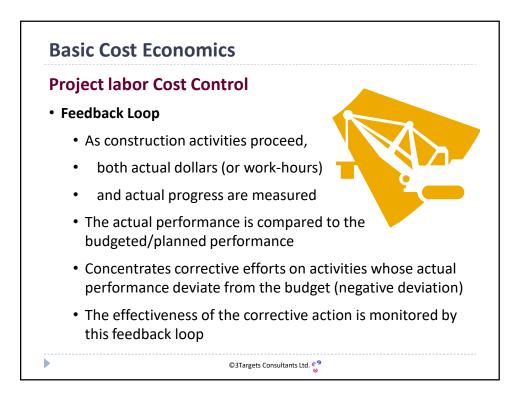


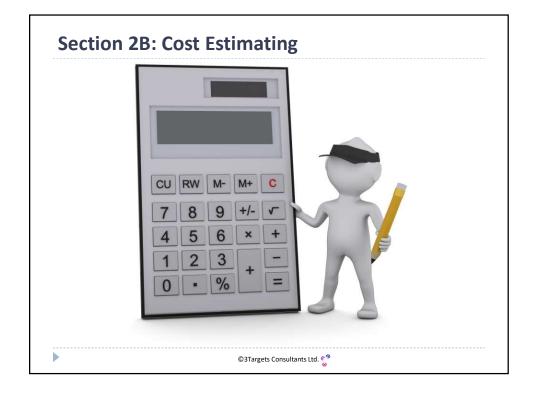


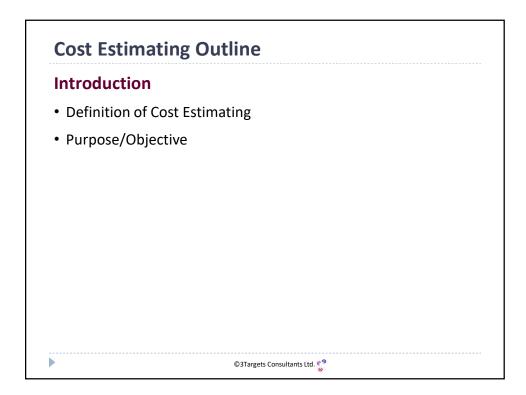


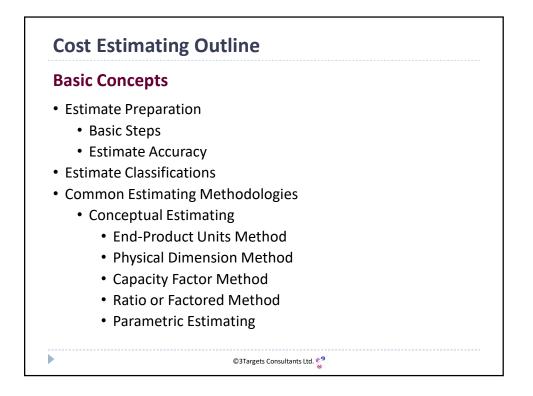


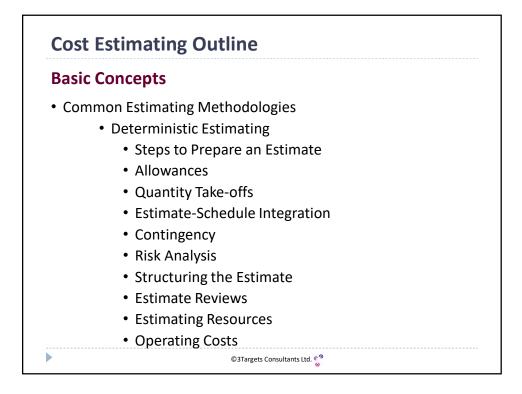


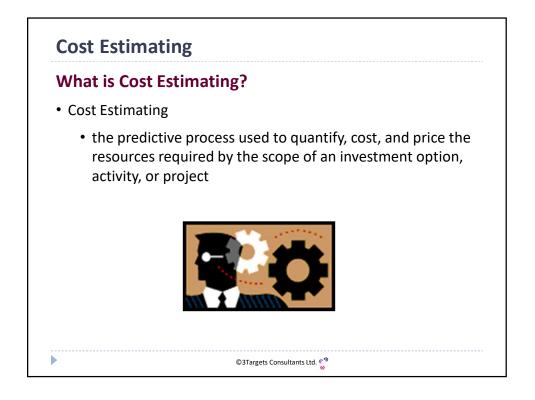


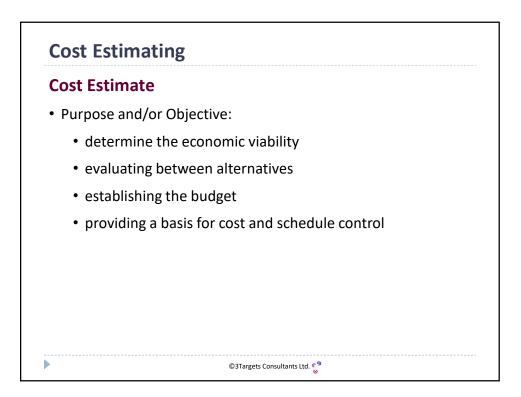


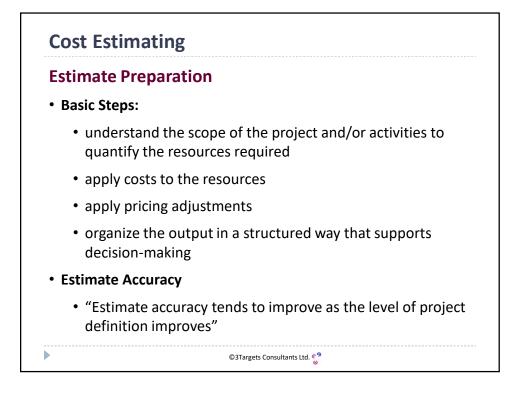


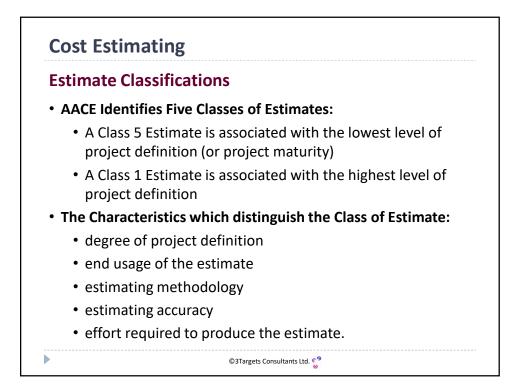




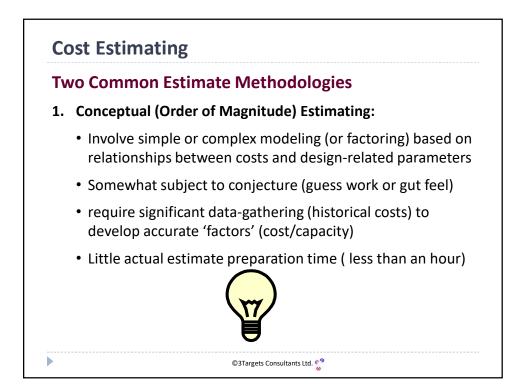


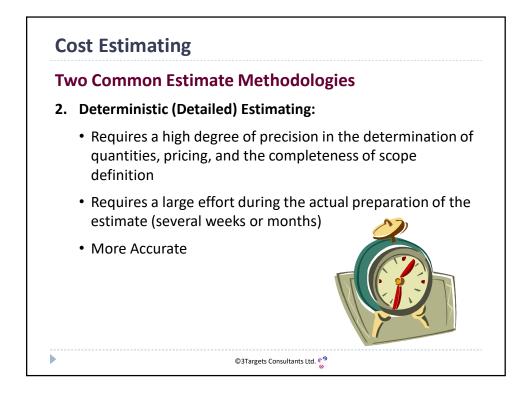


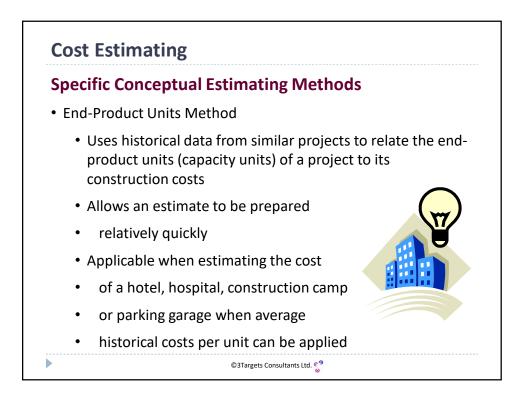


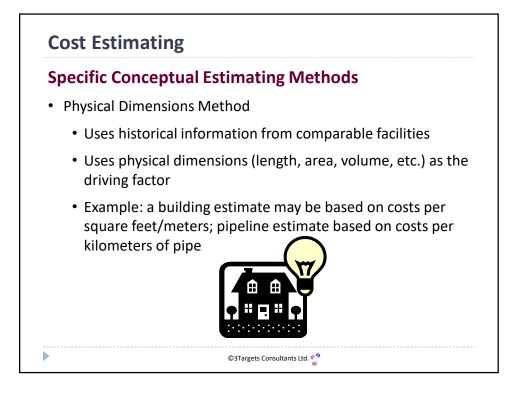


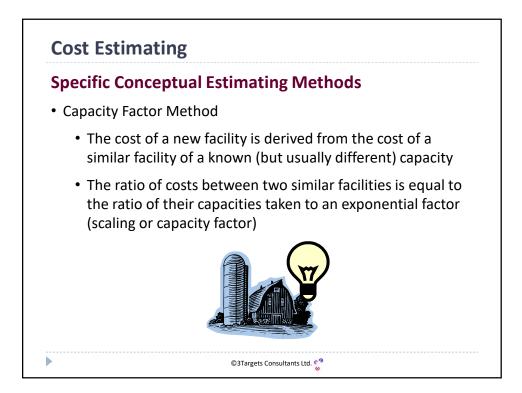
Generic Cost Estimate Classification Matrix					
	Primary Characteristic	Secondary Characteristic			
Estimate Class	Level of Project Definition	End Usage	Methodology	Expected Accuracy Range	
Class 5	0% to 2%	Concept Screening or Feasibility	Judgment or Stochastic	-50% / +100%	
Class 4	1% to 15%	Study or Feasibility	Stochastic (involves guess work)	-30% / +50%	
Class 3	10% to 40%	Budget Estimate, Authorization or Control	Primarily Deterministic, some Stochastic	-20% / +30%	
Class 2	30% to 70%	Control Estimate or Tendering (Bids)	Primary Deterministic	-15% / +20%	
Class 1	50% to 100%	Check Estimate or Tendering	Deterministic	-10% / +15%	

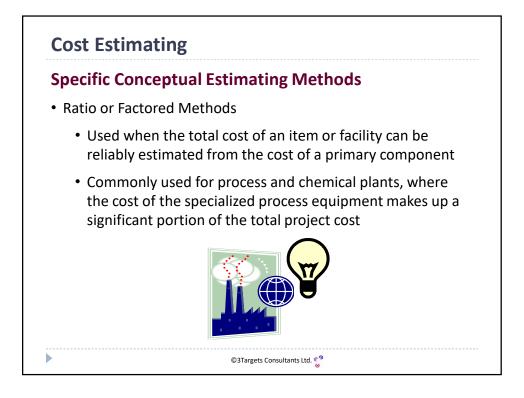


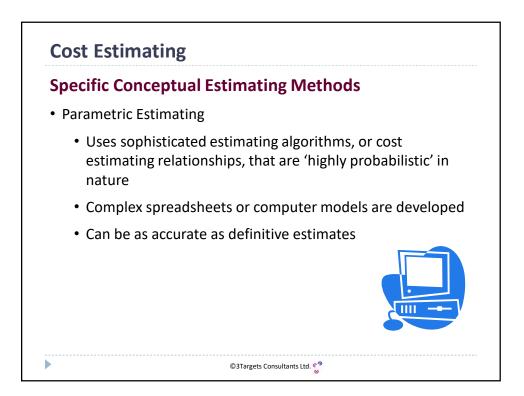


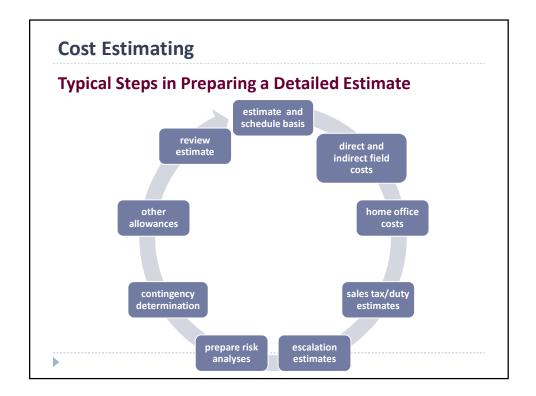


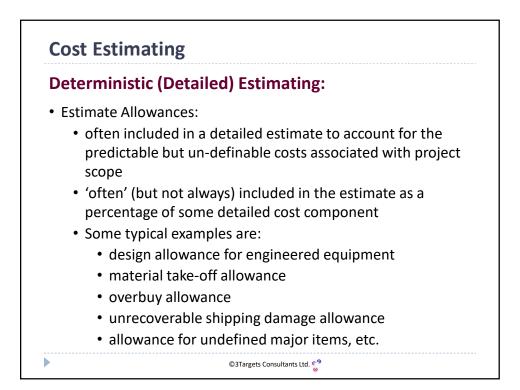


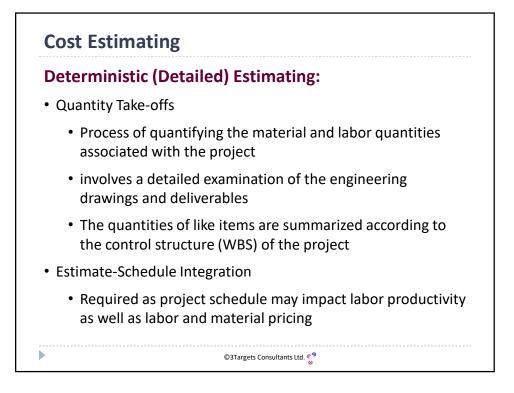


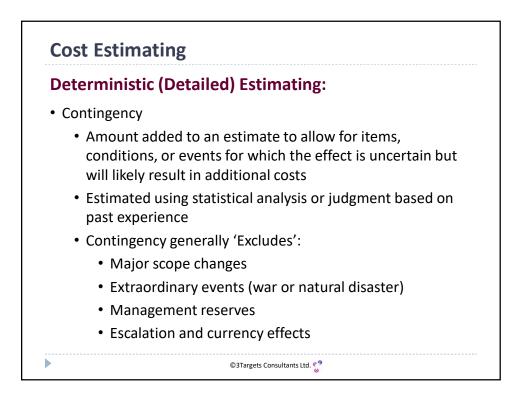


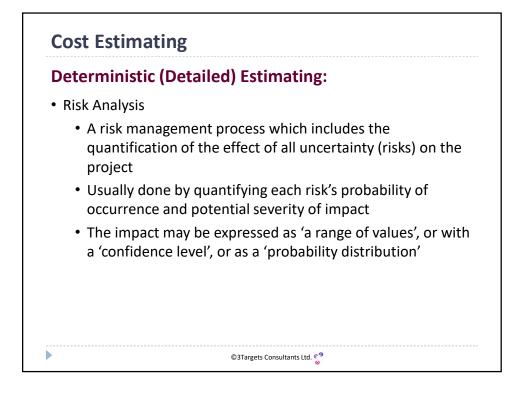


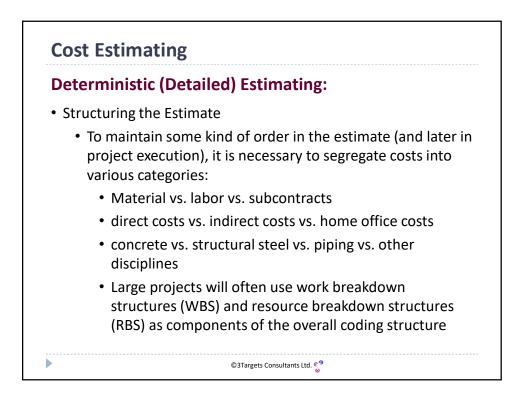


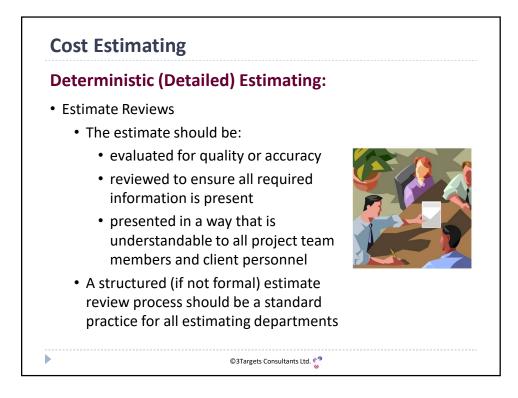


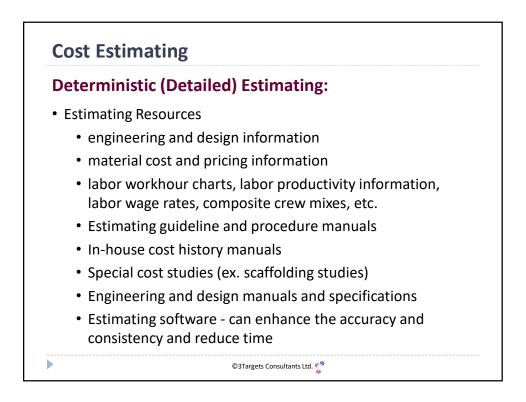


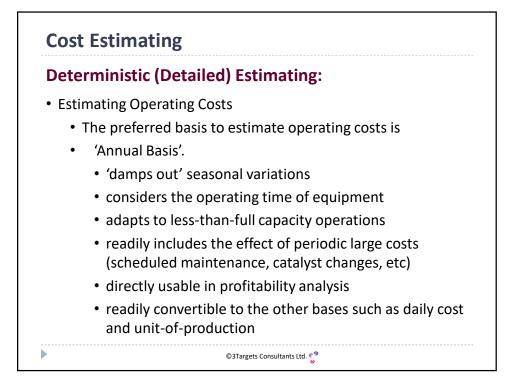


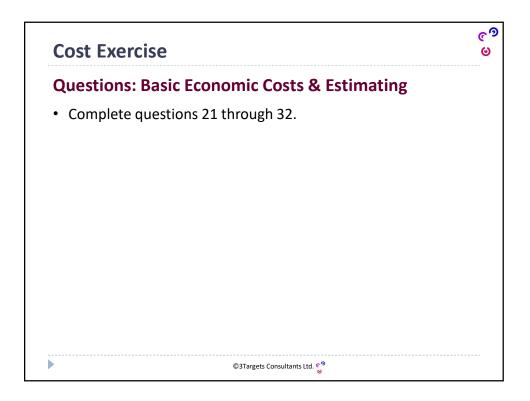


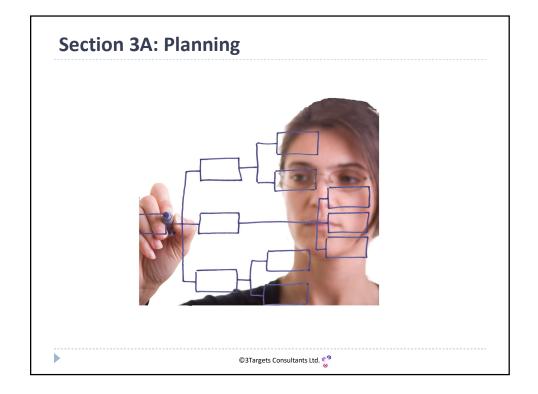


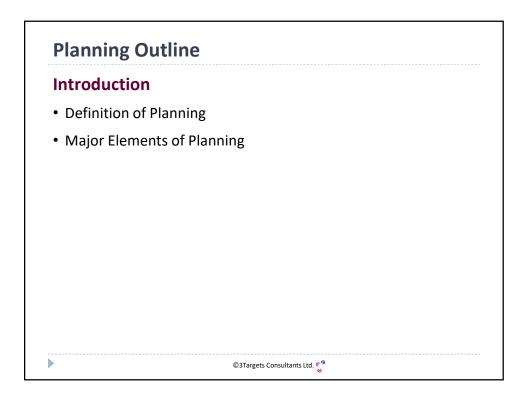


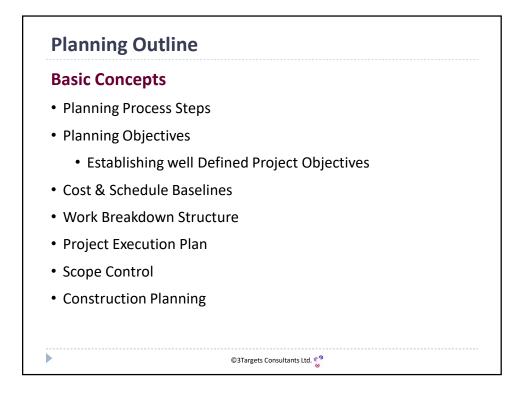


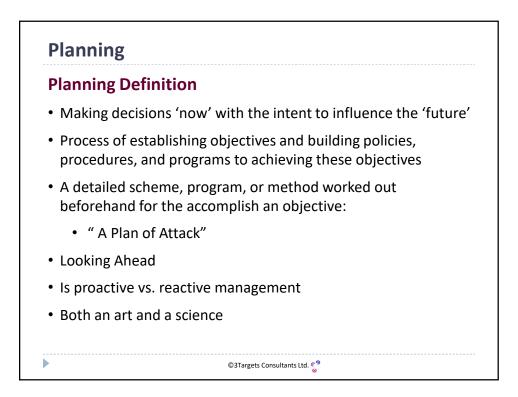




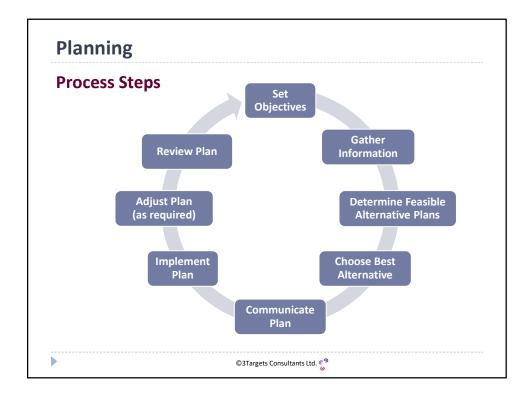


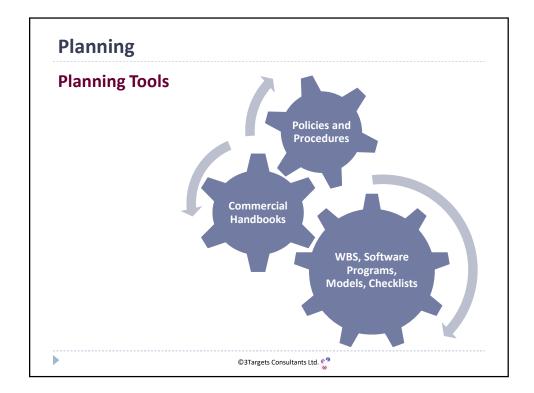


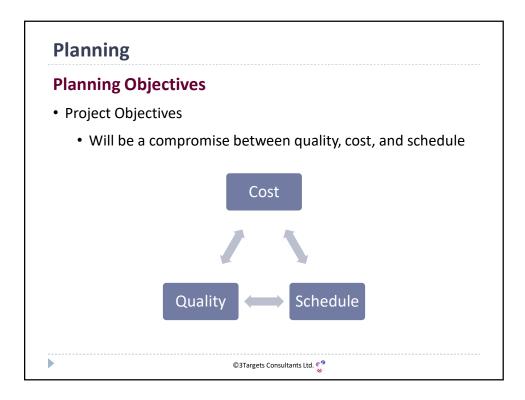


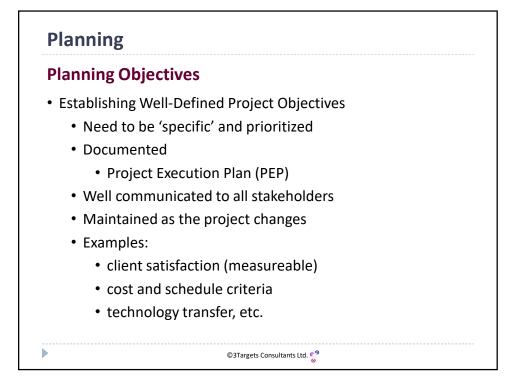


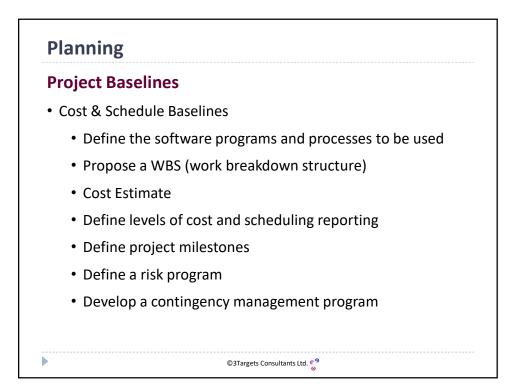


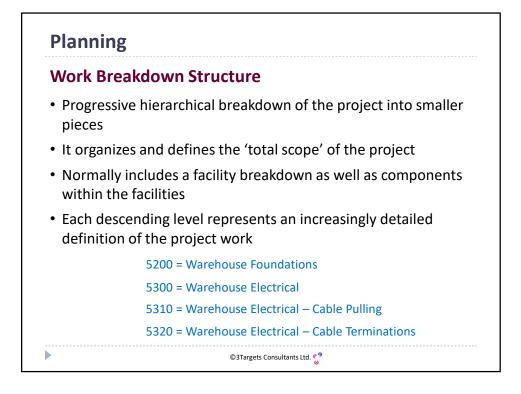


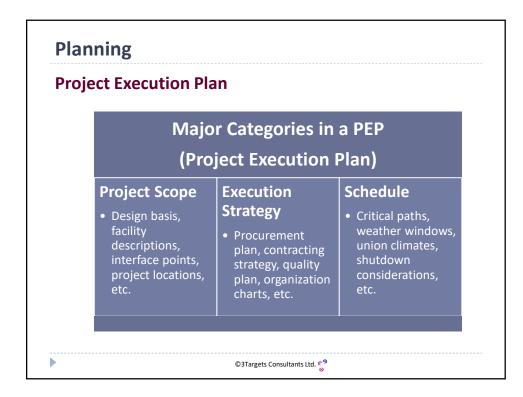










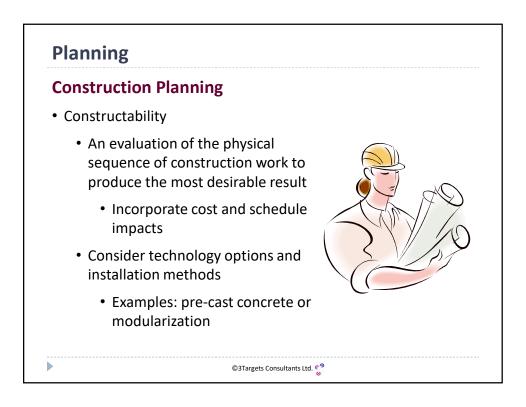


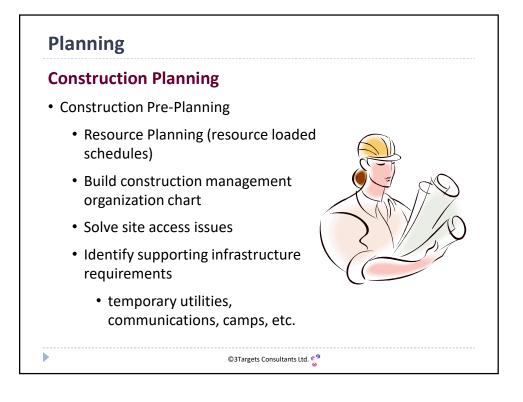


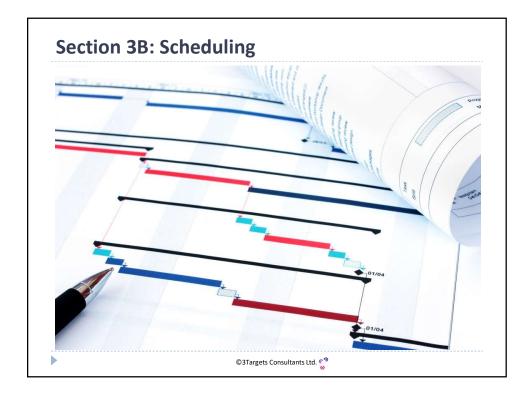
## Scope Management

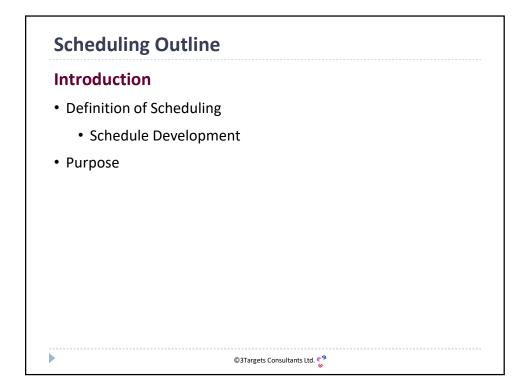
- Scope Control Program
  - Determine a Design Control Point
    - where the design is frozen
  - Document all changes
  - Establish a comprehensive design change and/or trending program
  - · Good team communication with all stakeholders
  - Quantify cost and schedule impacts
  - Implement 'value engineering' initiatives
  - Incorporate 'constructability studies' into designs

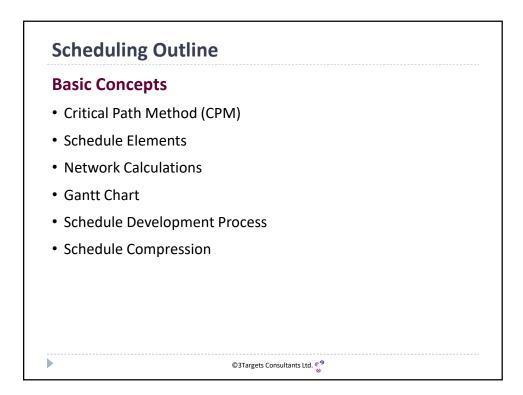
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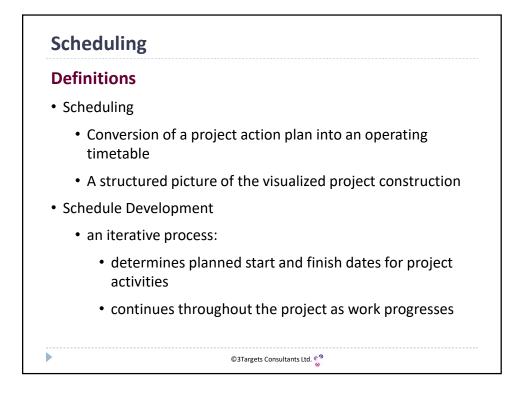




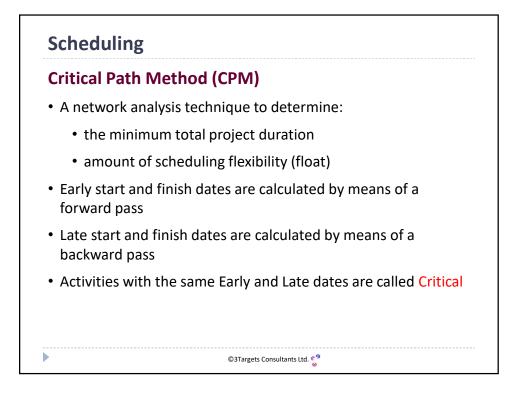


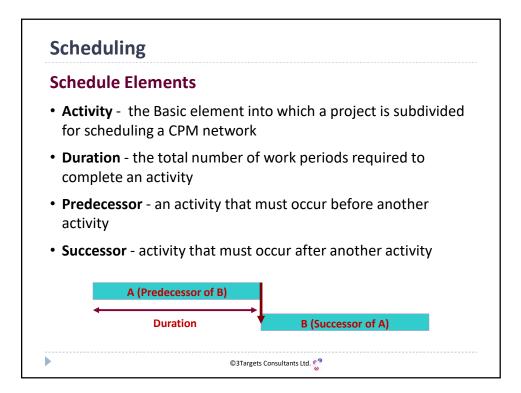


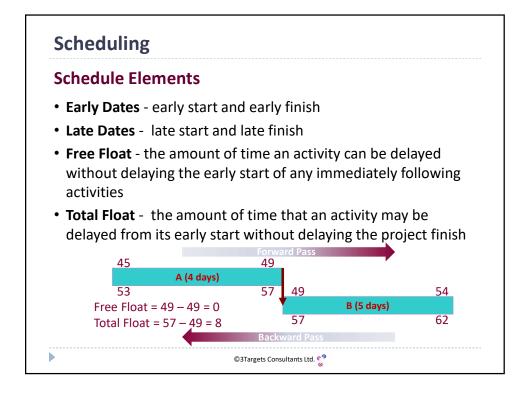


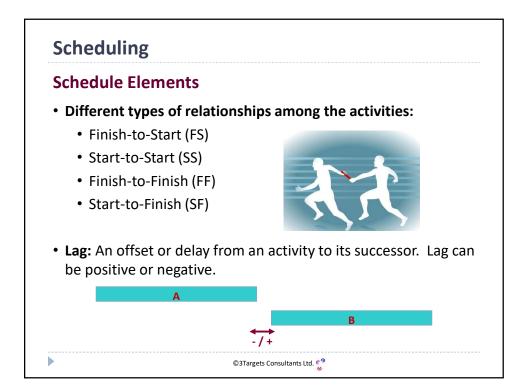


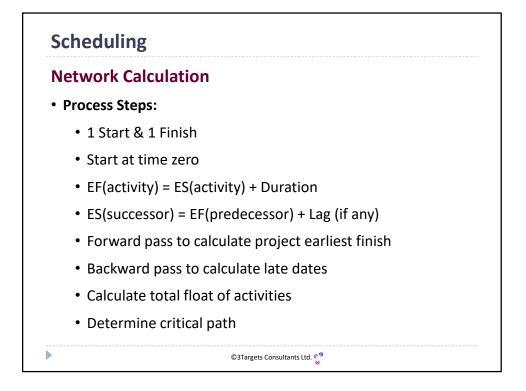
Pu	rpose
• S	chedule is used to establish:
	<ul> <li>Timing of objectives</li> </ul>
	<ul> <li>Sequence of activities</li> </ul>
	Resource requirements
	Cash flow requirements
	Benchmarks
	Basis for performance
	<ul> <li>An early warning system</li> </ul>
	<ul> <li>Allow logical decisions to be made for project</li> </ul>
	Develop milestone schedules
	<ul> <li>Facilitate communication throughout the project</li> </ul>

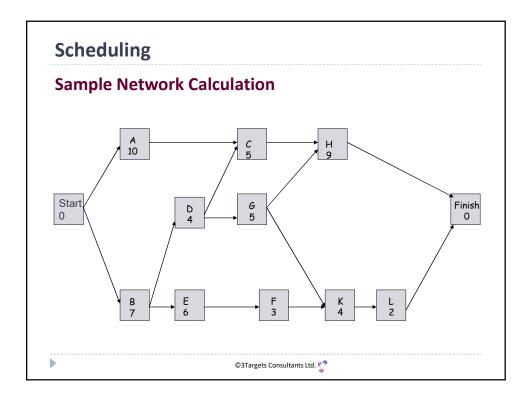


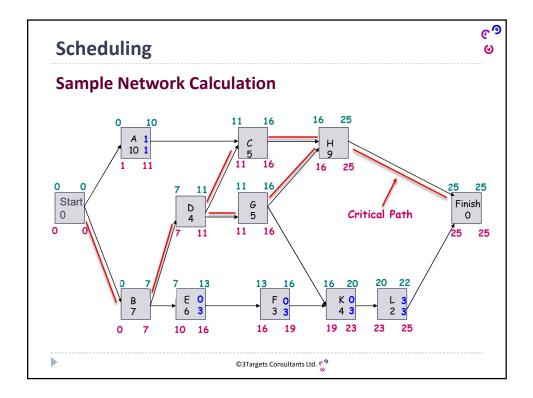




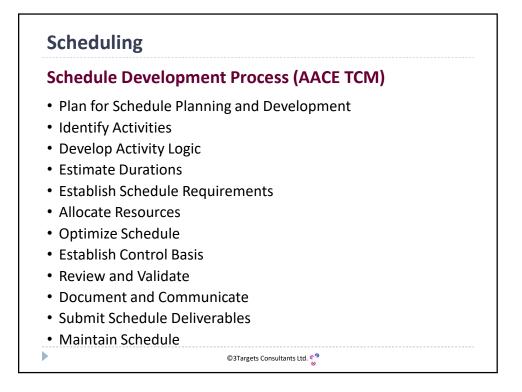


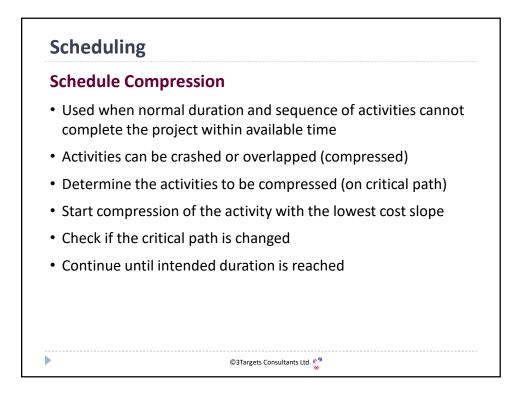


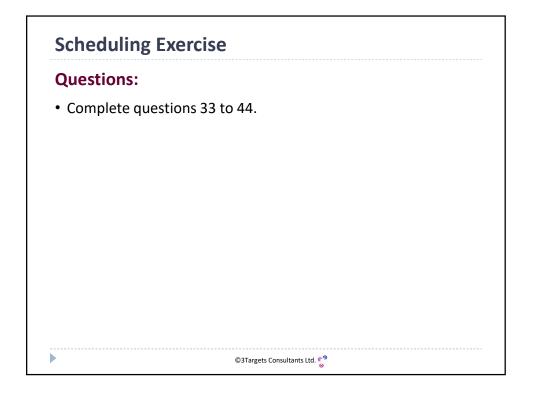




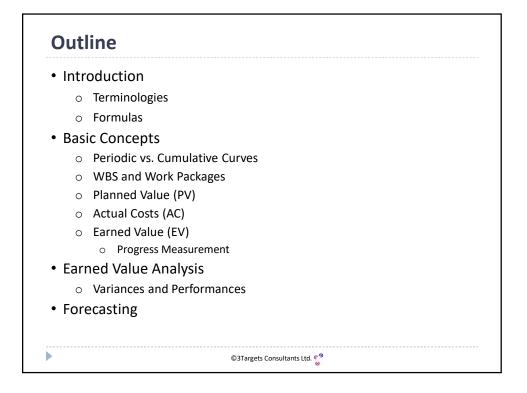
Sample Gantt Chart								
ID	Task Name	Duration	Start	Finish	Predecessors		Jan 27, '02 SMTWTFS	Feb 03, '02         Feb 10, '02           S         M         T         K         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S         M         T         W         T         F         S         S
1	Start	0 days	01/21/2002	01/21/2002		<b>√</b> 01/21	0 1 1 1 1 1 1 1 0	5 m 1 m 1 1 5 5 m 1 m 1 1
2	а	5 days	01/21/2002	01/25/2002	1		-	
3	b	4 days	01/21/2002	01/24/2002	1		V I	
4	с	6 days	01/28/2002	02/04/2002	2			
5	d	2 days	01/25/2002	01/28/2002	3			
6	e	5 days	01/25/2002	01/31/2002	3	11 🗖		
7	f	8 days	02/05/2002	02/14/2002	4,5	1		
8	Finish	0 days	02/14/2002	02/14/2002	6,7	1		l 🏹 c
rojec	t 01/21/2002		Task		Mi	estone 🔶		

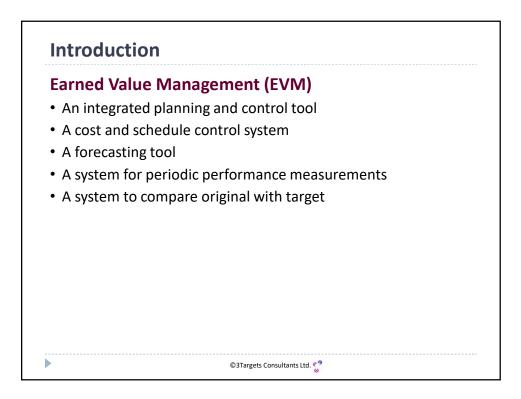


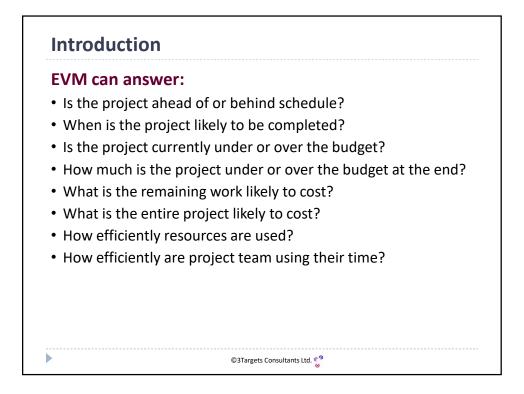


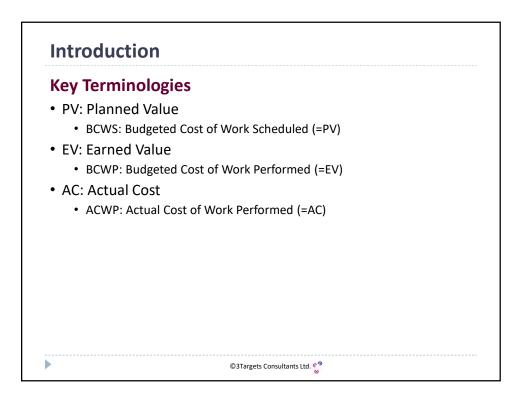


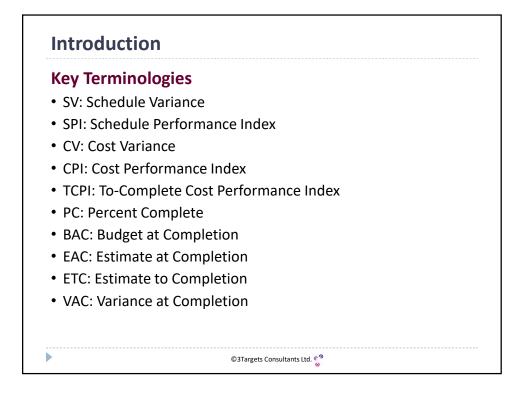


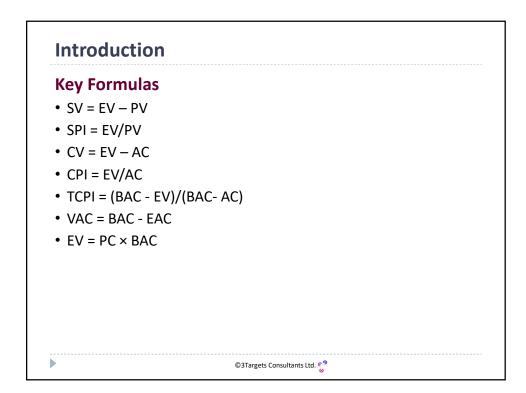


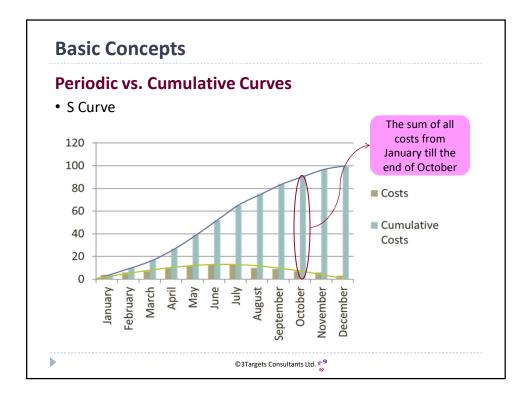


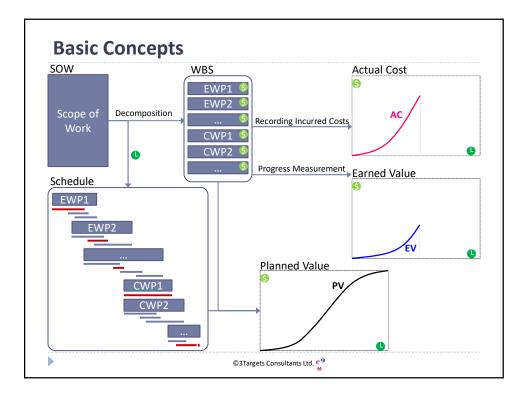


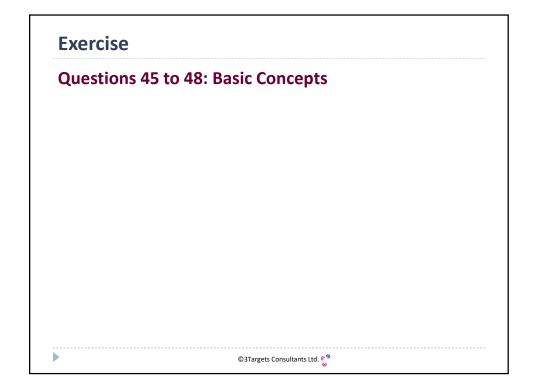


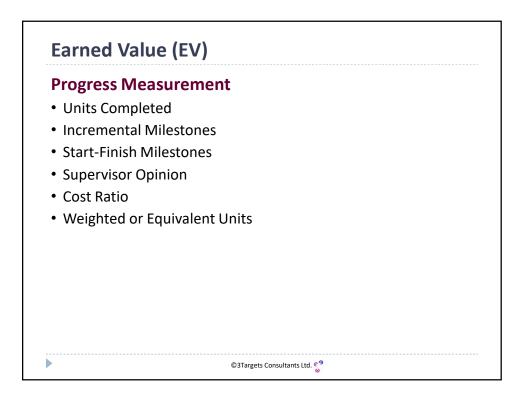


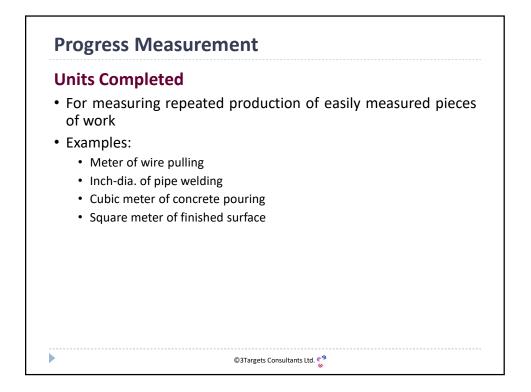


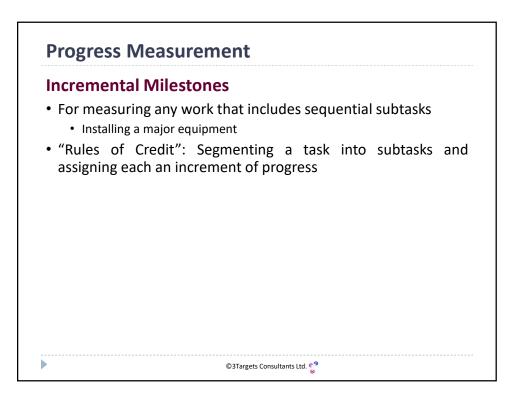












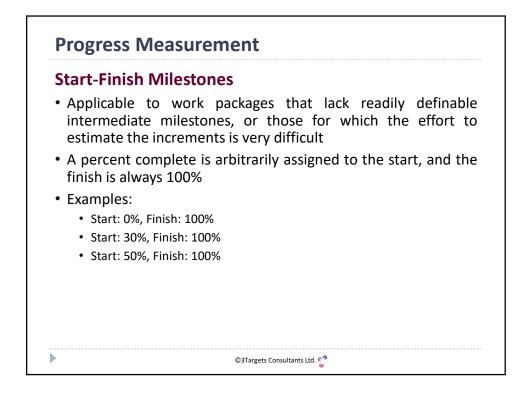
## **Progress Measurement**

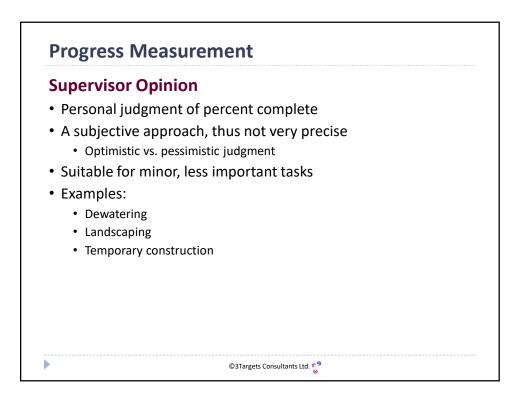
## **Incremental Milestones**

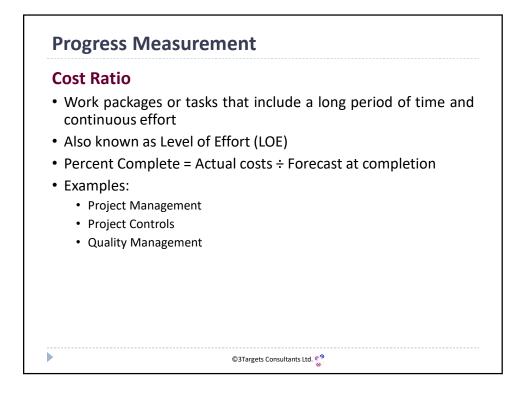
• Example: An Engineering Work Package (Generating drawings)

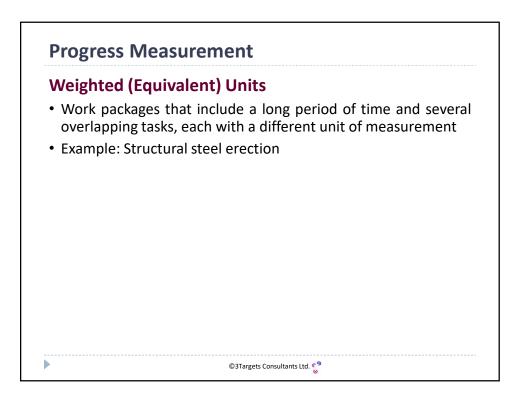
Incremental Task	Incremental Progress	Cumulative Progress
Started	10%	10%
Preliminary Draft	30%	40%
Internal Review	25%	65%
Client Review	15%	80%
Client Comments Implemented	10%	90%
Client Approval	10%	100%
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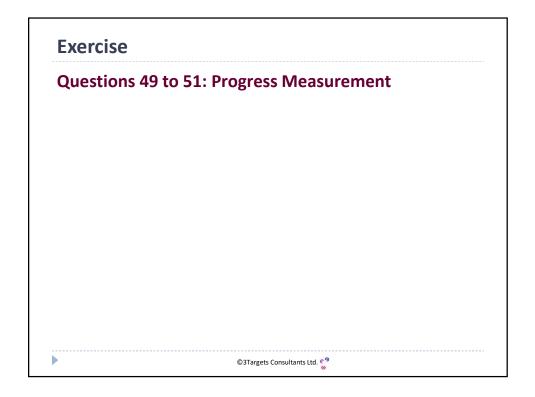
cremental Mileston Example: A Construction		talling a vessel)	
Incremental Task	Incremental Progress	Cumulative Progress	
Equipment received	15%	15%	
Setting completed	20%	35%	
Alignment completed	15%	50%	
Internals installed	25%	75%	
Testing completed	15%	90%	
Accepted by owner	10%	100%	

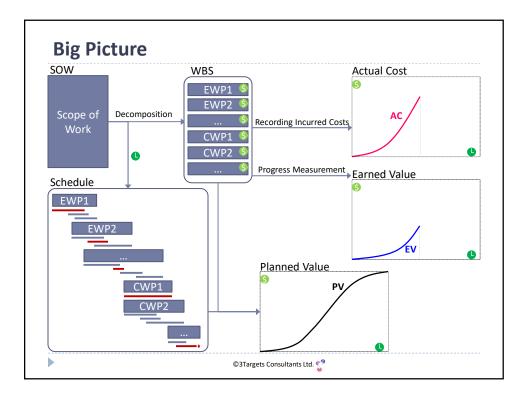


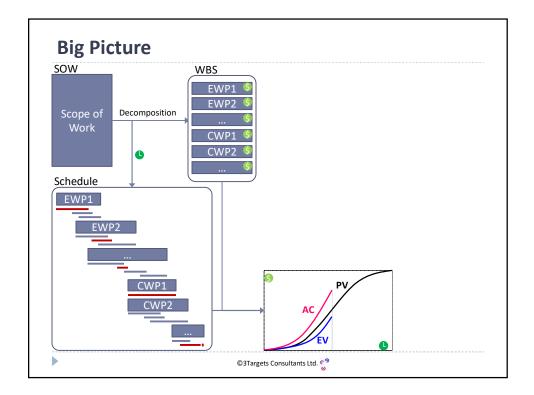


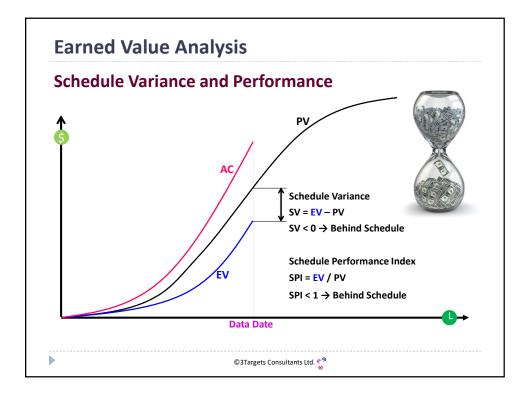


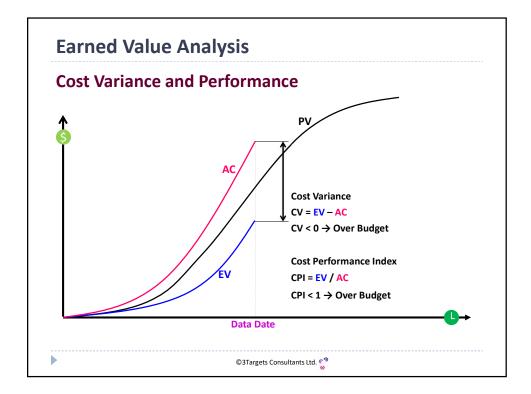


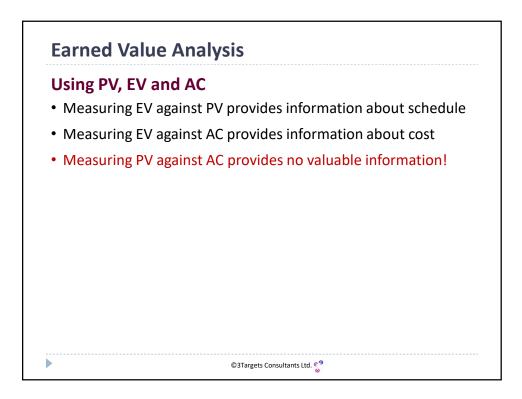


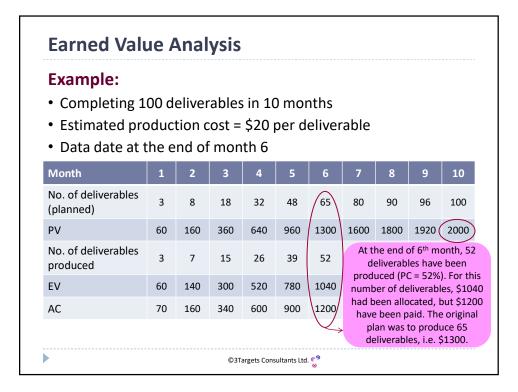


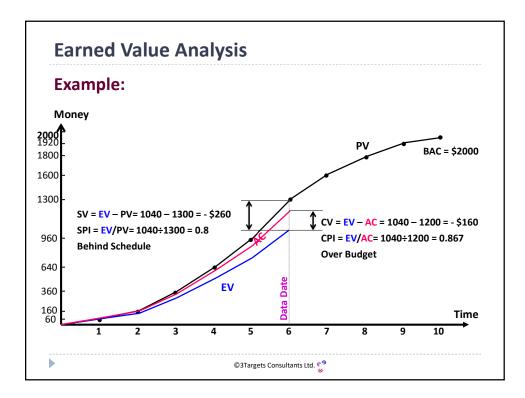




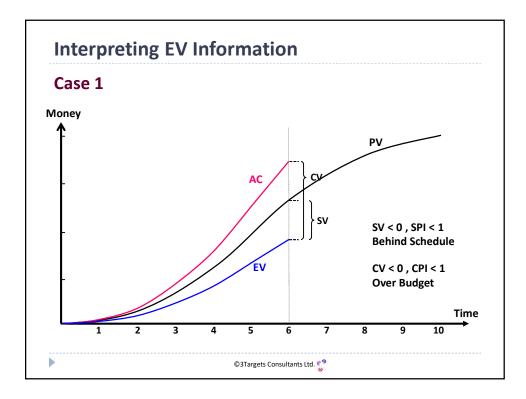


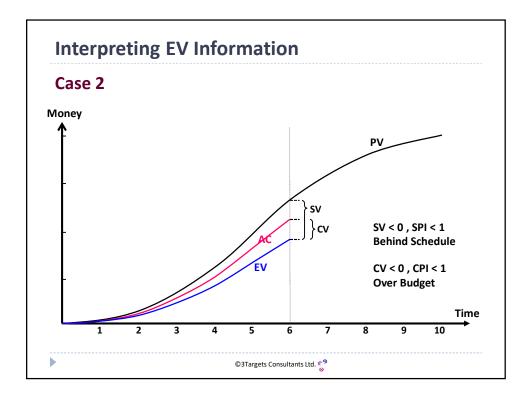


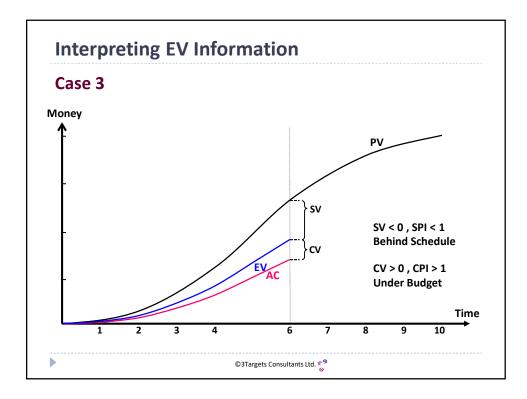


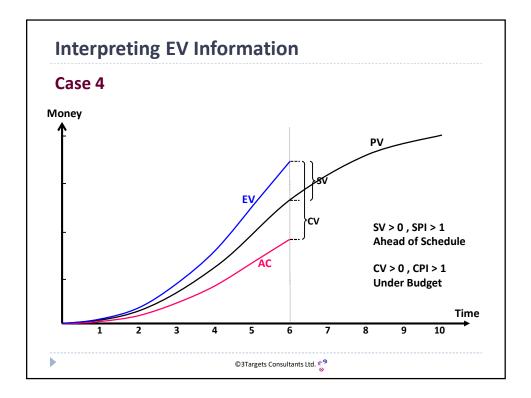


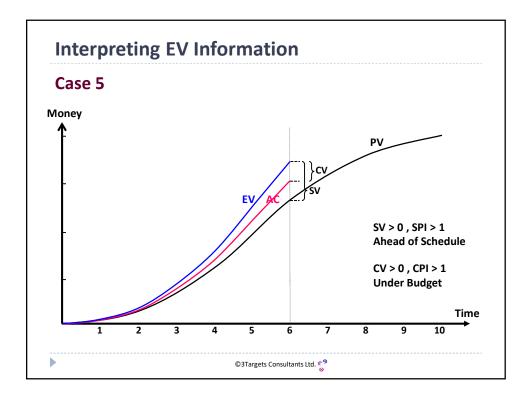
V, SP	I, CV, CPI		
	SV>0	SV=0	SV<0
	SPI>1	SPI=1	SPI<1
CV>0	Ahead of Schedule,	On Schedule,	Behind Schedule,
CPI>1	Under Budget	Under Budget	Under Budget
CV=0	Ahead of Schedule,	On Schedule,	Behind Schedule,
CPI=1	On Budget	On Budget	On Budget
CV<0	Ahead of Schedule,	On Schedule,	Behind Schedule,
CPI<1	Over Budget	Over Budget	Over Budget

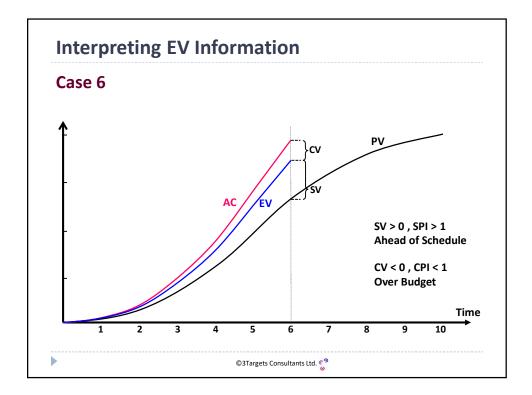


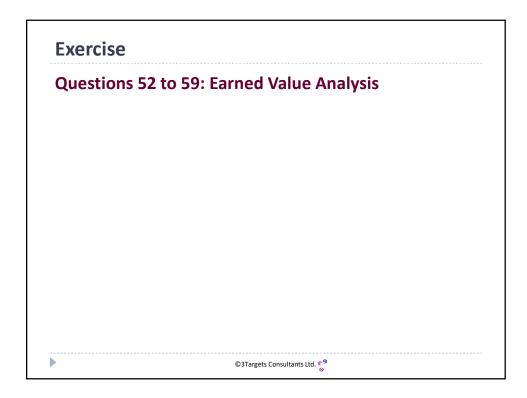


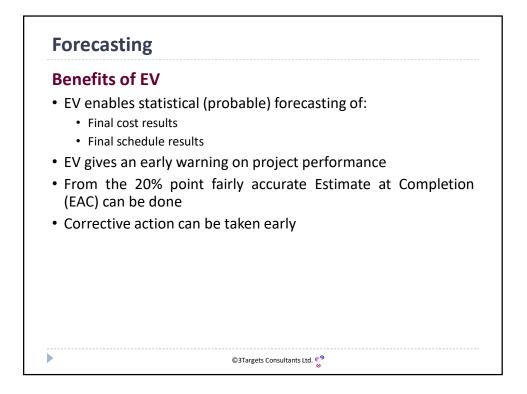


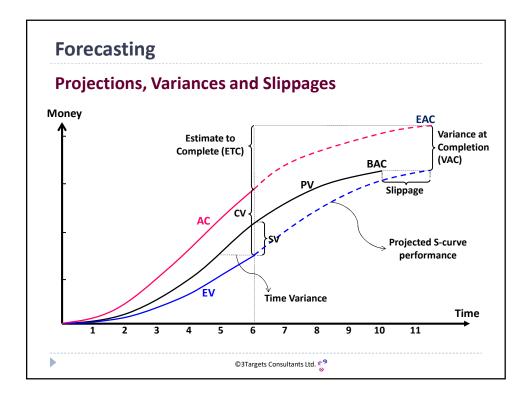


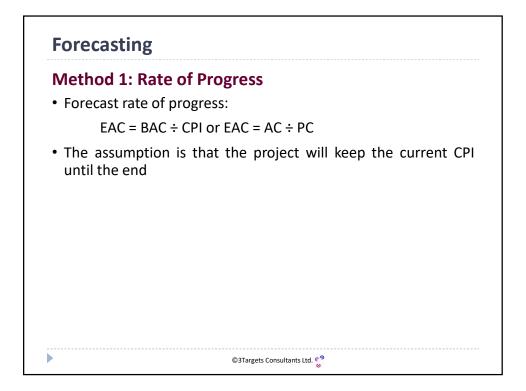


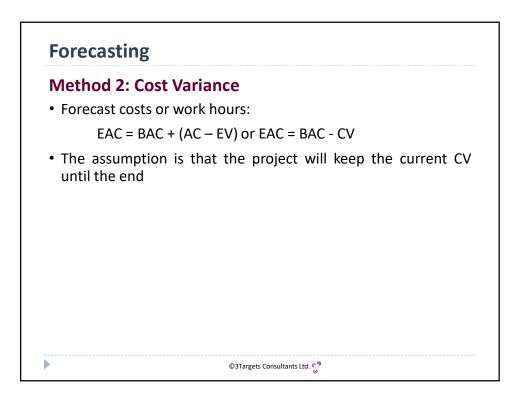










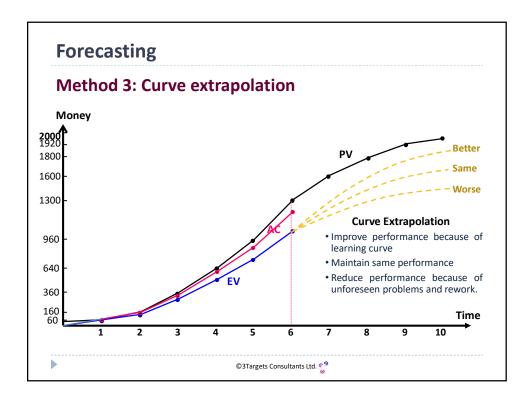


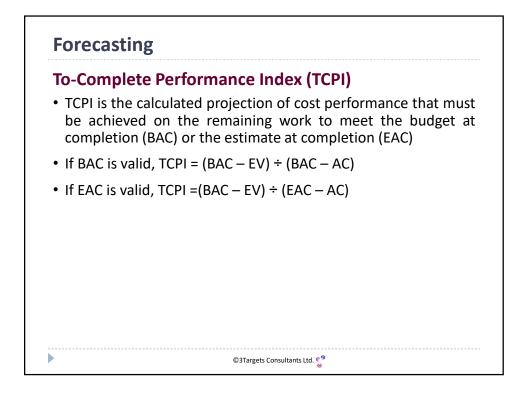
## Forecasting

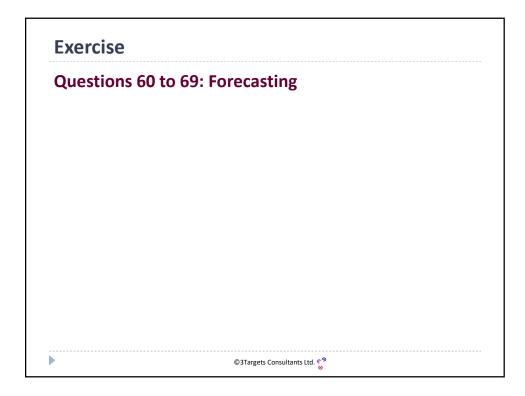
## **Example:**

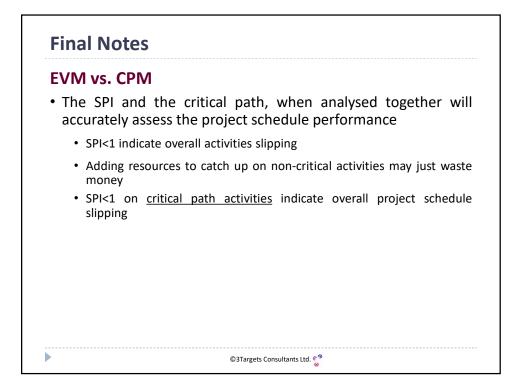
- Completing 100 deliverables in 10 months
- Estimated production cost = \$20 per deliverable
- Data date at the end of month 6

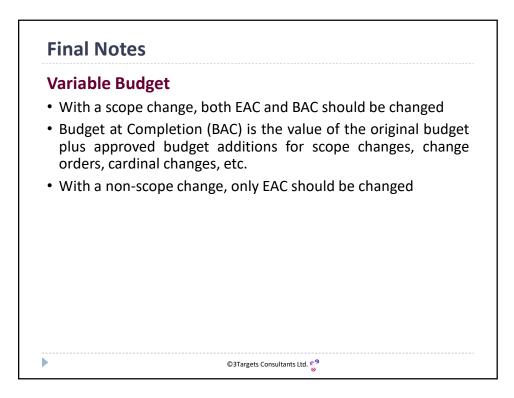
Month	1	2	3	4	5	6	7	8	9	10
No. of deliverables (planned)	3	8	18	32	48	65	80	90	96	100
PV	60	160	360	640	960	1300	1600	1800	1920	2000
No. of deliverables produced	3	7	15	26	39	52	EAC=AC÷PC=1200÷0.52=230		52=230	
EV	60	140	300	520	780	1040	EAC=BAC+(AC–EV) =2000+(1200–1040)=2160			
AC	70	160	340	600	900	1200				
			©3Ta	argets Cons	ultants Ltd	e 9 0				

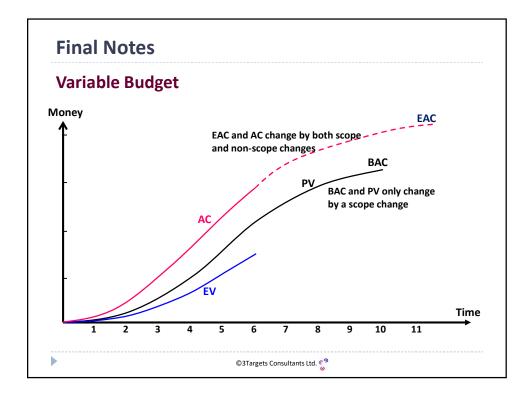


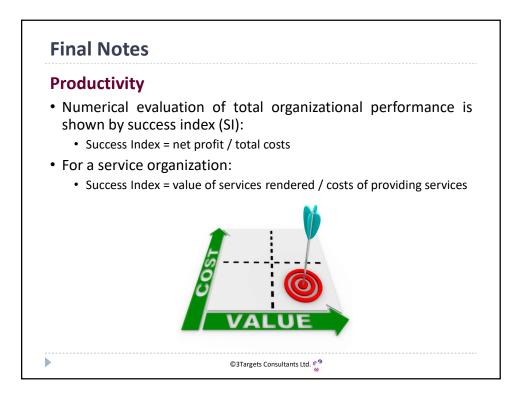


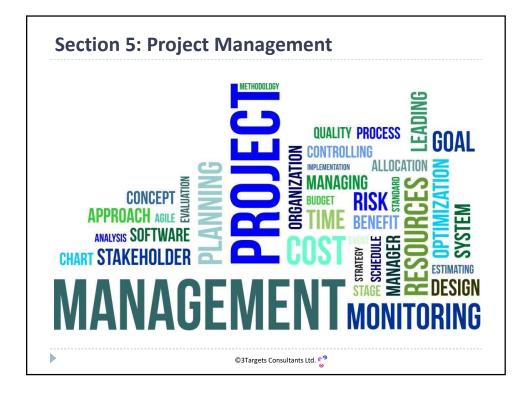


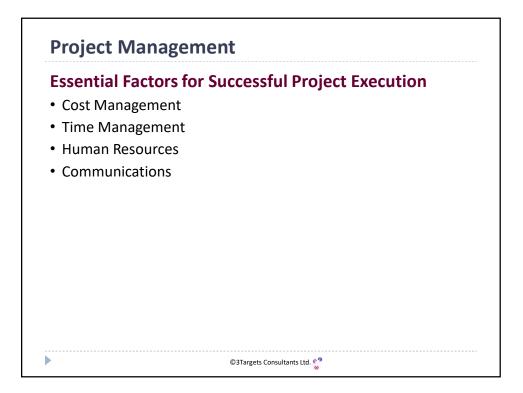




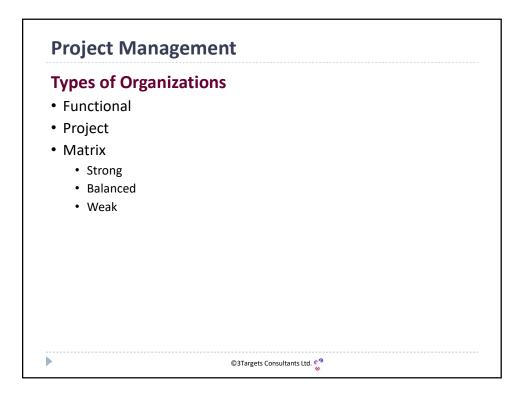


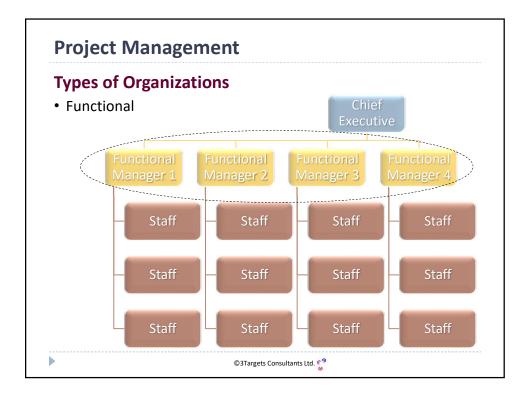


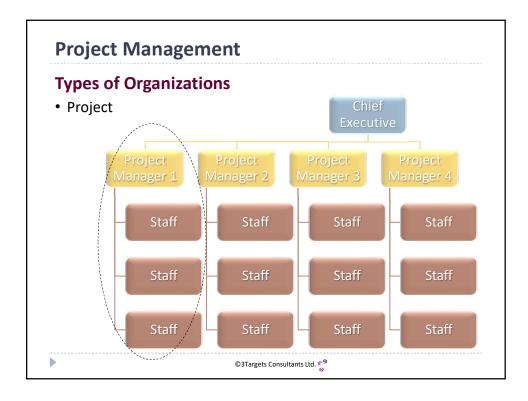


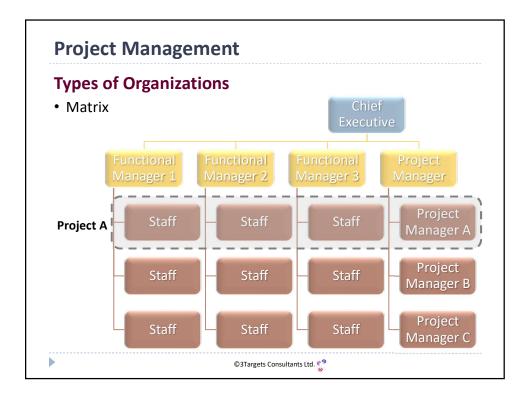


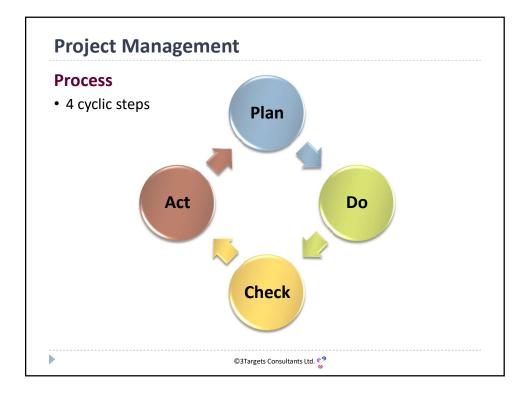
mproven	nents
1968	Critical Path Method (CPM)
1970	• Fast Track
1982	Fast Track Trapezoidal Technique
1985	Independent Construction Management
1990	Partnering, Contracting Management
1990	• Total Quality Management (TQM)
1990	Participative and Open Book Management
1990	Design Quality Assurance – Value Engineering
1990	Project Management Performance Measurement
	©3Targets Consultants Ltd. లో

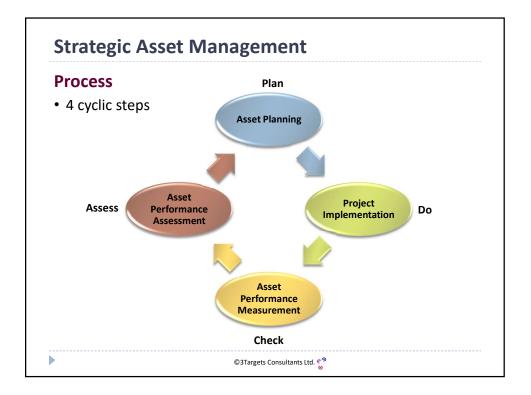


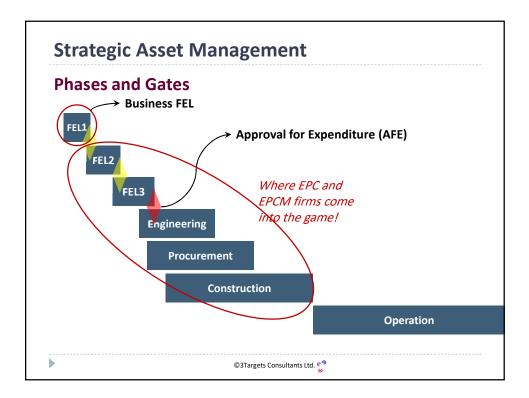


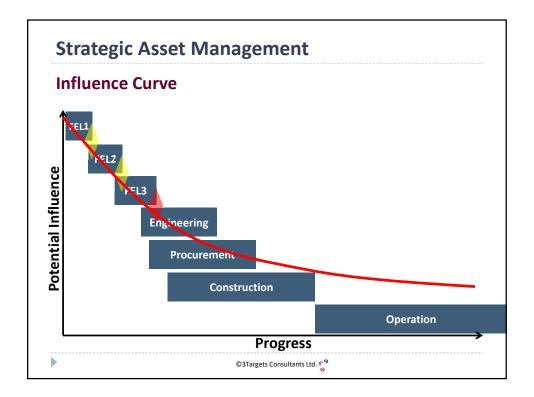


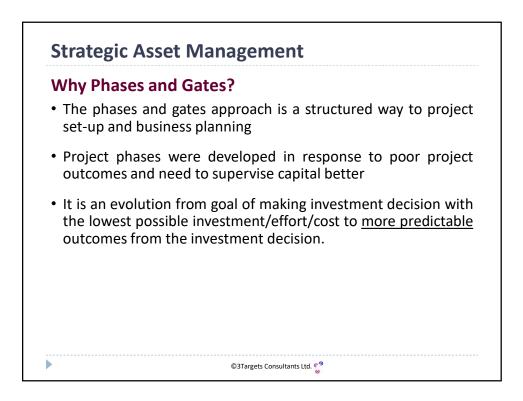


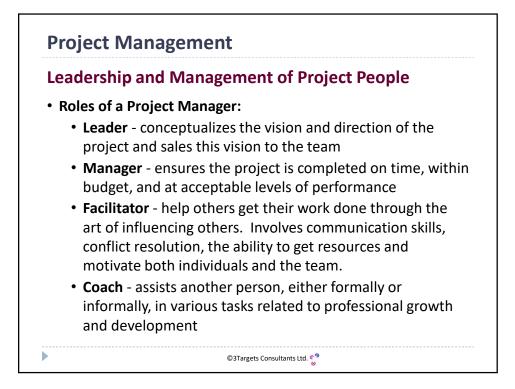


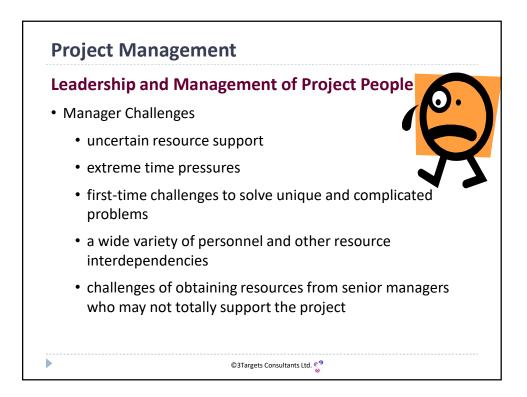








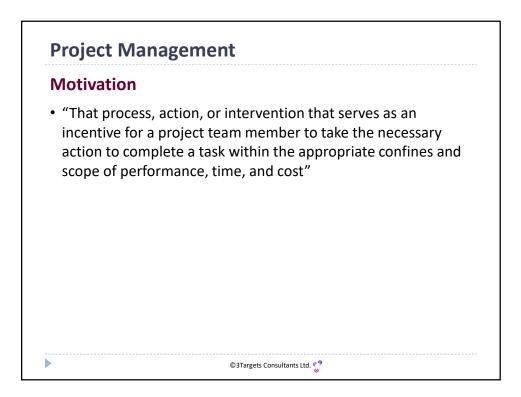


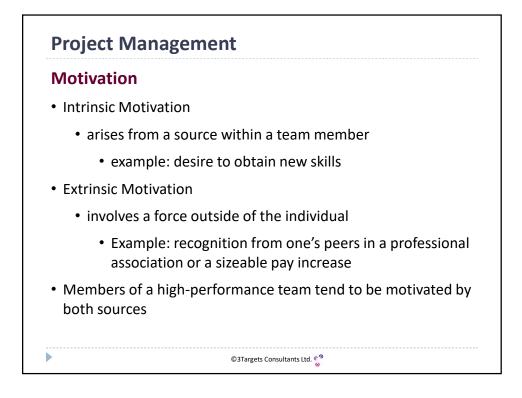


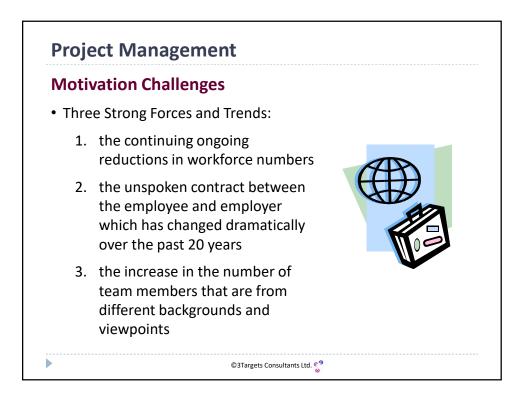


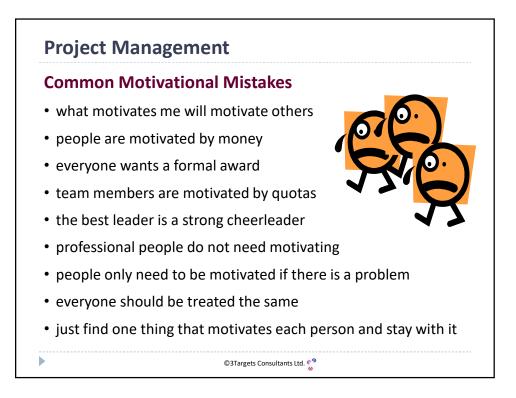


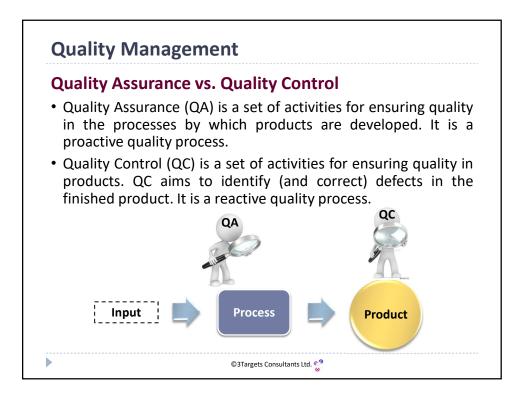


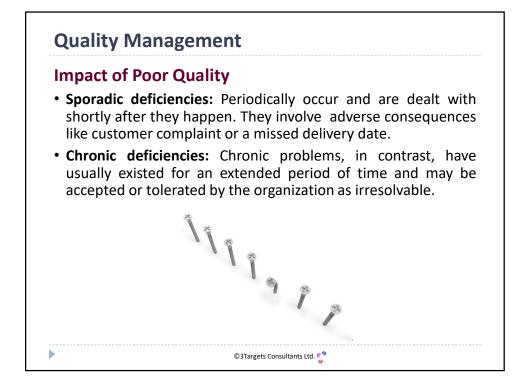


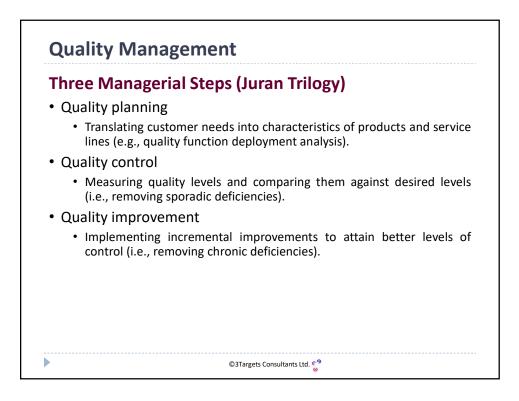


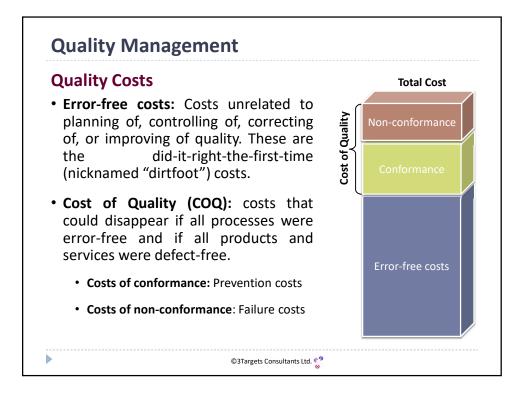


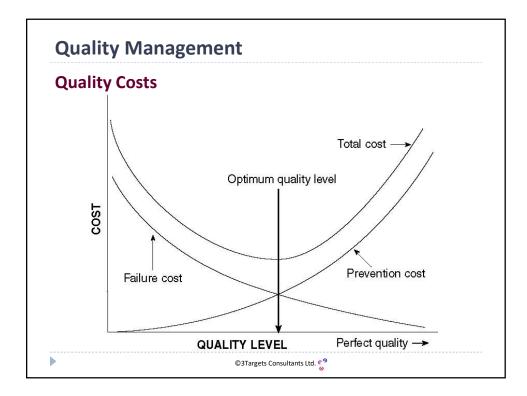








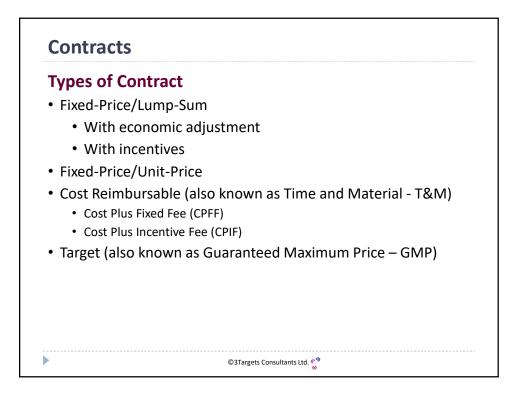






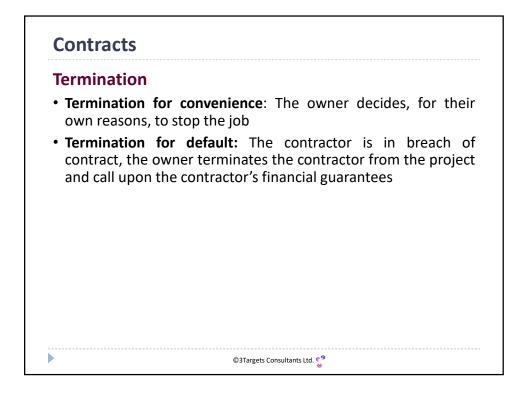


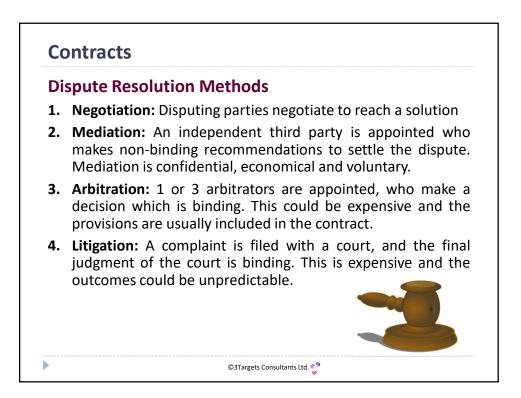


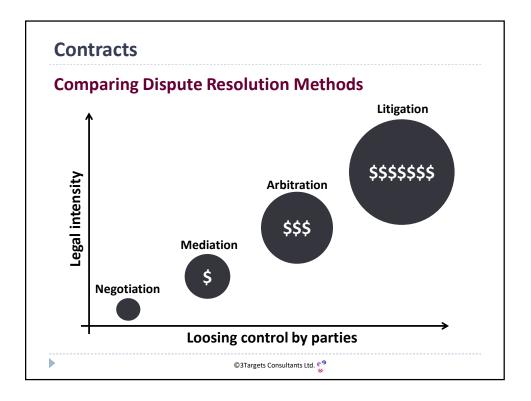


ump Sum vs. Cost	Reimbursable	
Attributes	Lump Sum	Reimbursable
Contractor selection	Formal, Slow, Difficult	Subjective, Swift, Easy
Project definition	Extensive	Narrow
Owner's involvement	Little	High
Guarantee on final cost	High	Little
Project Risks	Contractor	Owner
Flexibility	Low	High

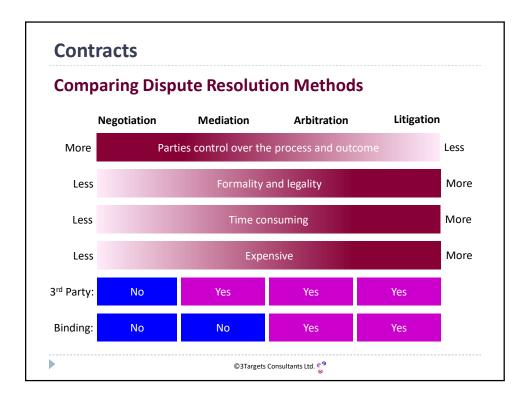
<b>Key Contract Clause</b>	25
• Audit	
<ul> <li>Changes</li> </ul>	
• Delays	
<ul> <li>Governing law</li> </ul>	
<ul> <li>Indemnification</li> </ul>	
<ul> <li>Insurance</li> </ul>	
<ul> <li>Force majeure</li> </ul>	
<ul> <li>Warranty</li> </ul>	
Order of precedence	(detail provisions over general provisions)
<ul> <li>Termination</li> </ul>	
<ul> <li>Dispute resolution</li> </ul>	
Termination	©3Targets Consultants Ltd. <sup>@%</sup>

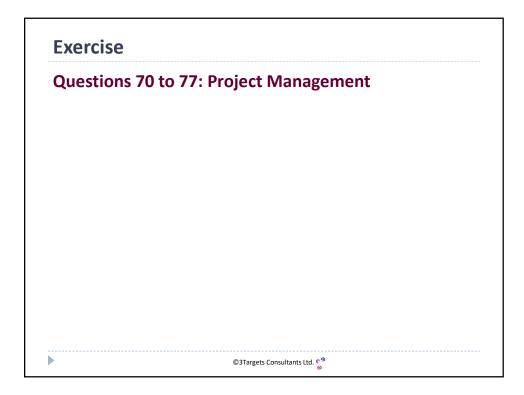


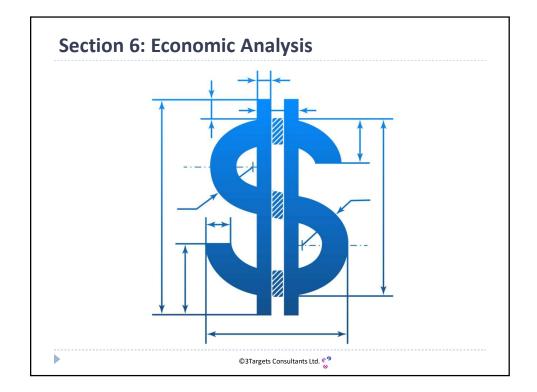


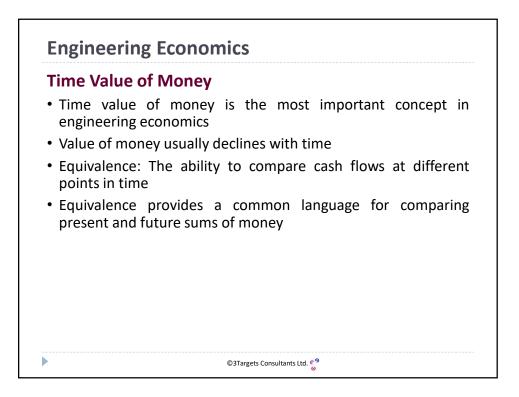


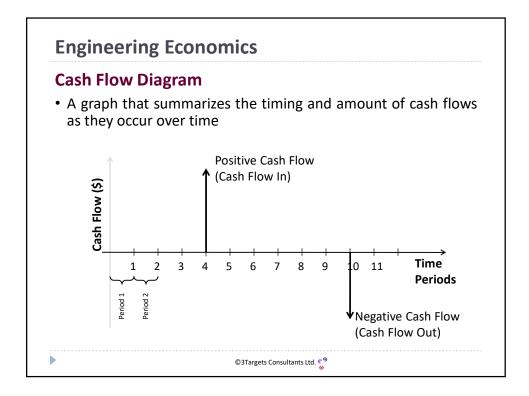


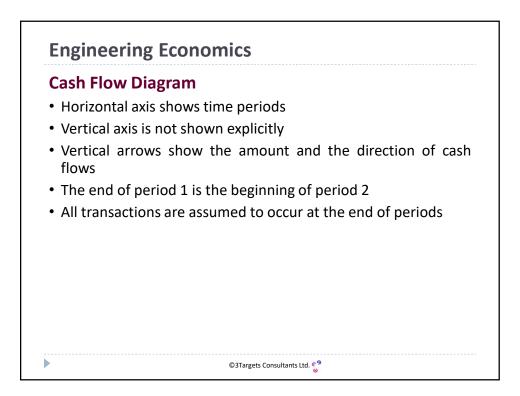


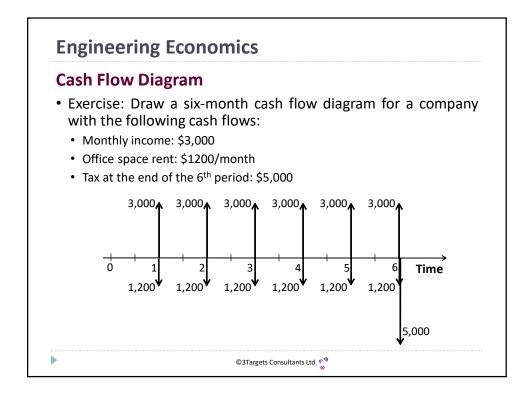


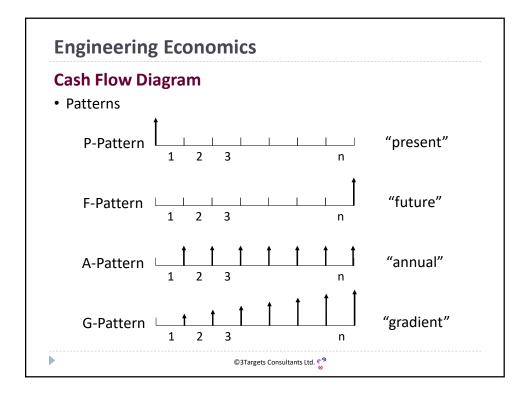


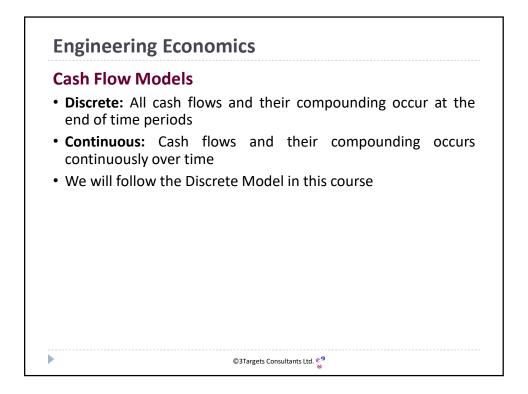


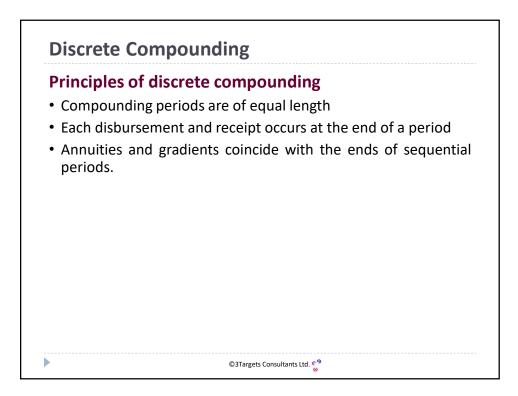


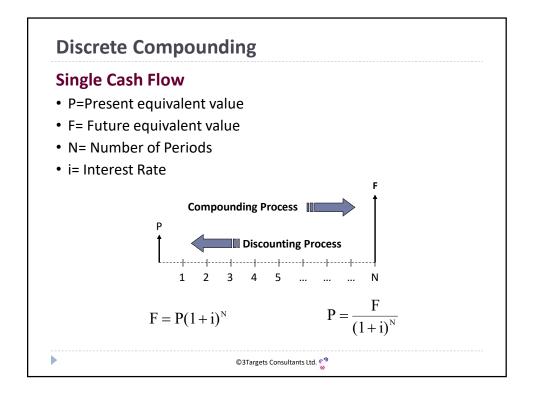


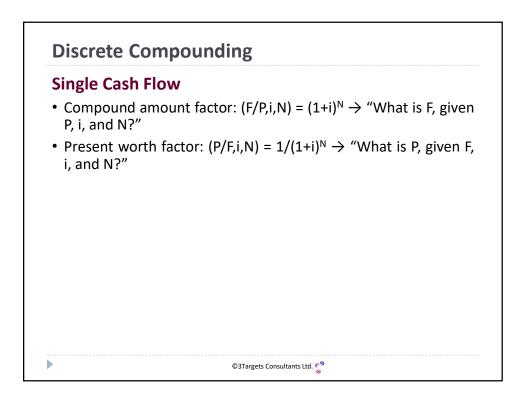


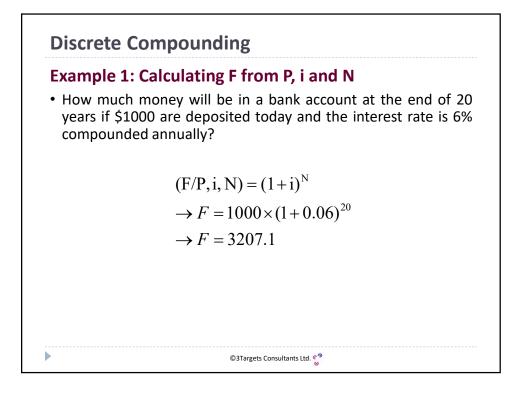


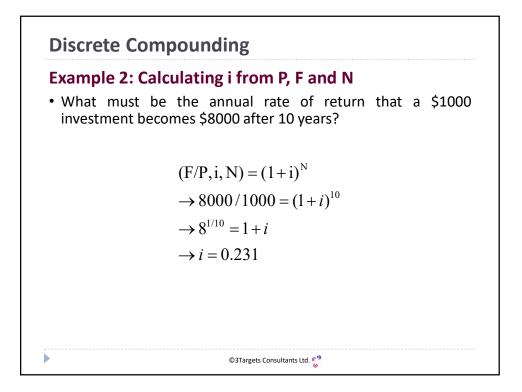


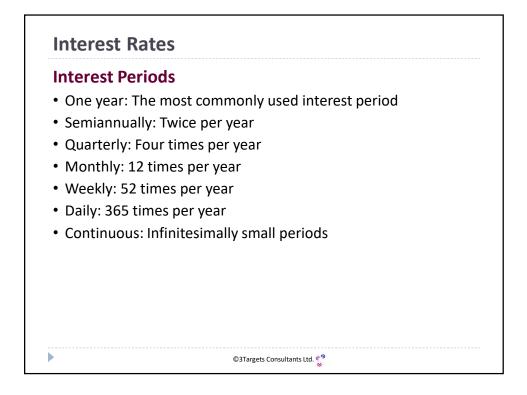


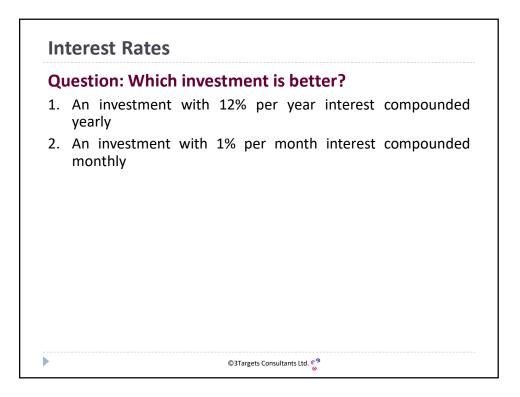


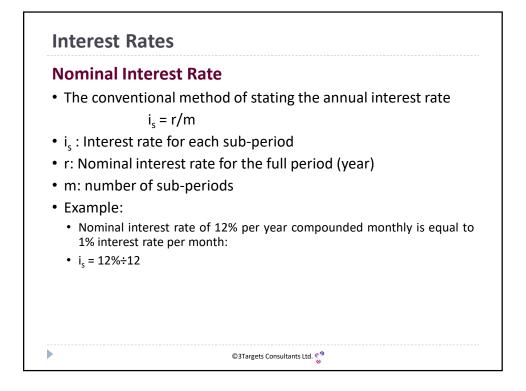


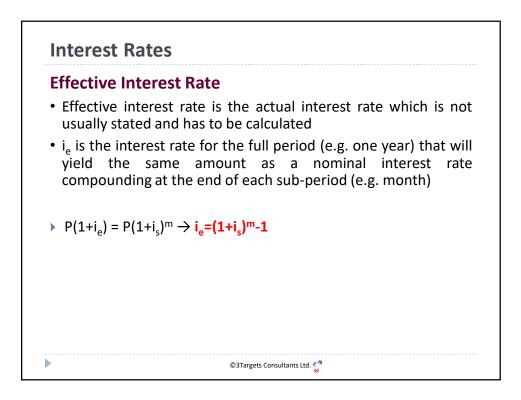


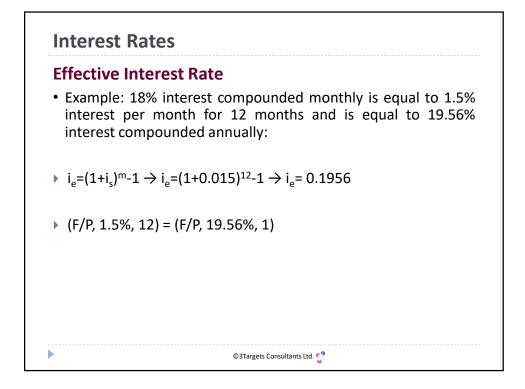






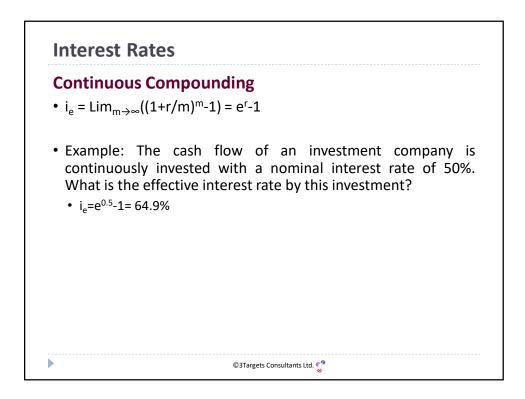


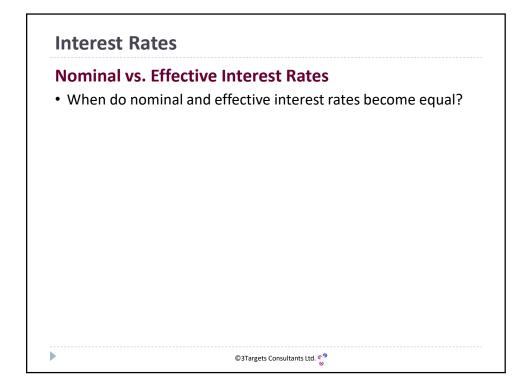


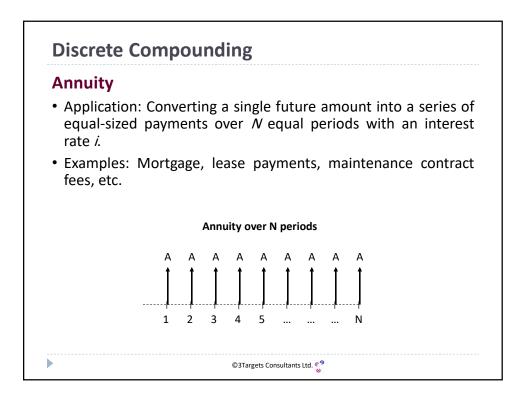


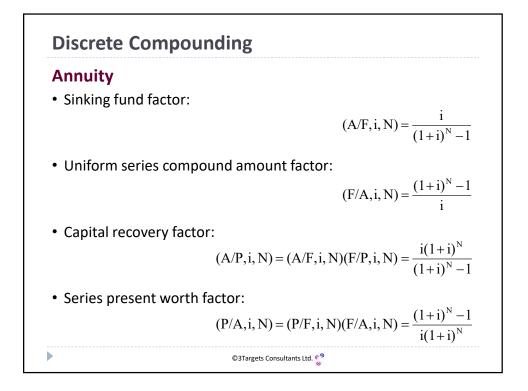
<b>Example A:</b>	5
Nominal Interest Rate	12%
Effective Interest Rate Compounded:	
Semiannually	12.36%
Quarterly	12.55%
Monthly	12.68%
Weekly	12.73%
Daily	12.75%
Continuous	12.75%

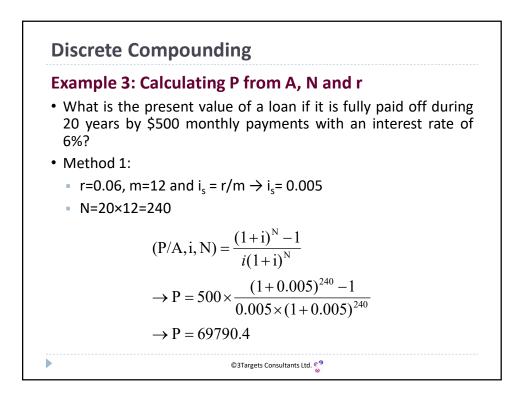
mparing Effective Interest Rates Example B:	i
Nominal Interest Rate	24%
Effective Interest Rate Compounded:	
Semiannually	25.44%
Quarterly	26.25%
Monthly	26.82%
Weekly	27.05%
Daily	27.11%
Continuous	27.12%

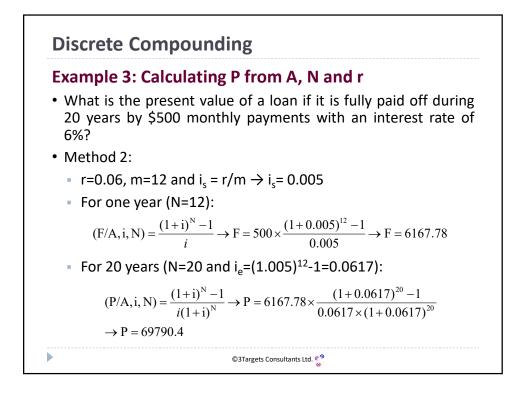


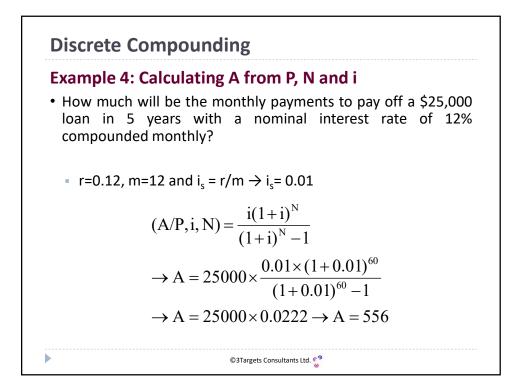


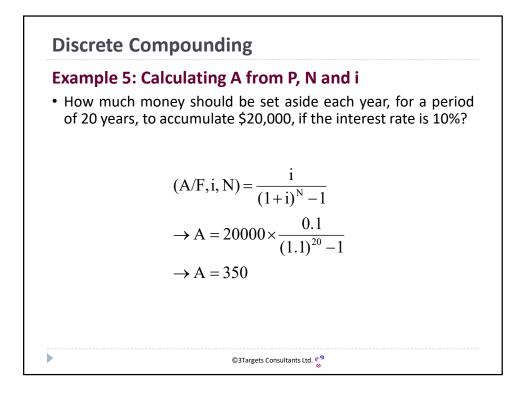


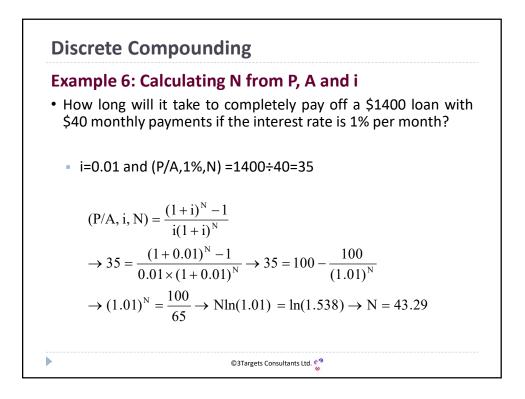


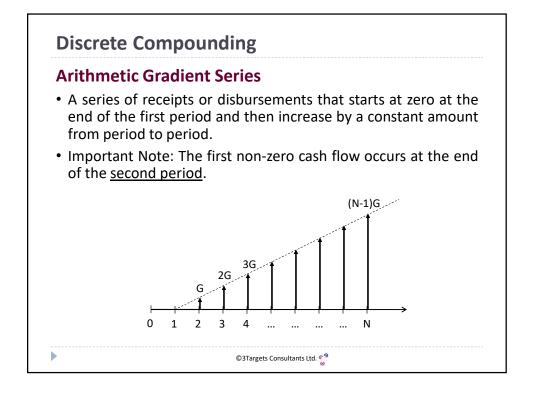


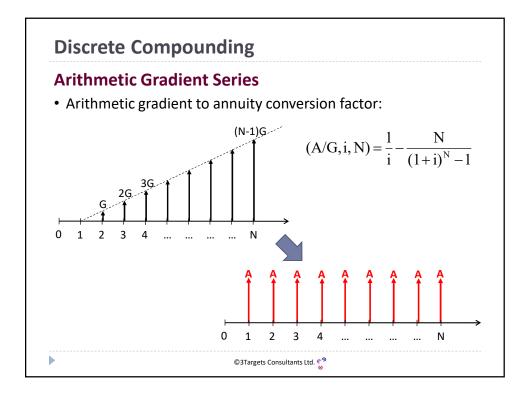












## Discrete Compounding

## Example 7: Calculating P from G, N and i

• An investment generates \$100 value at the end of the second year increasing by \$100 per year for the following 4 years. How much is the investment's worth today, at 15% interest?

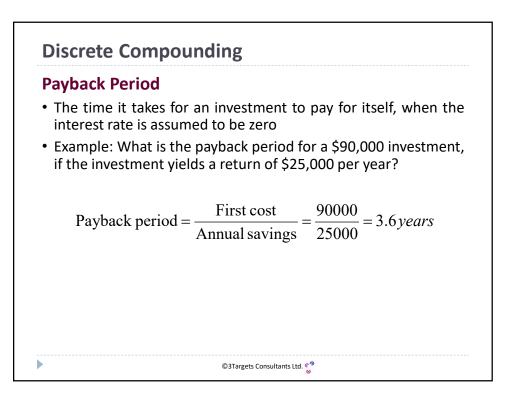
$$P = G(A/G, i, N)(P/A, i, N)$$

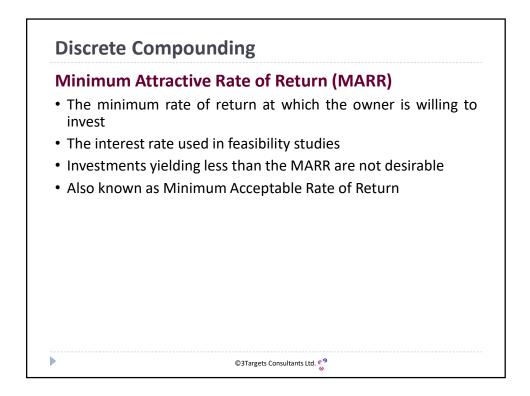
$$P = G(\frac{1}{i} - \frac{N}{(1+i)^{N} - 1})(\frac{(1+i)^{N} - 1}{i(1+i)^{N}})$$

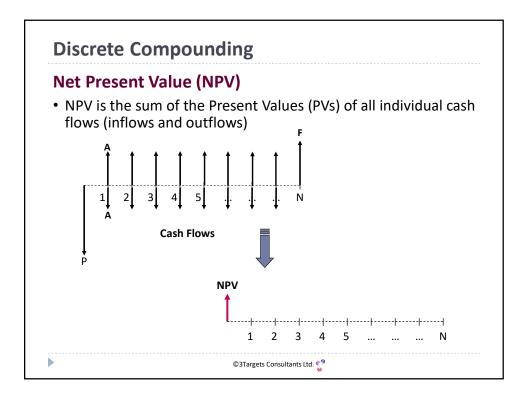
$$P = 100(\frac{1}{0.15} - \frac{6}{(1.15)^{6} - 1})(\frac{(1.15)^{6} - 1}{0.15 \times (1.15)^{6}})$$

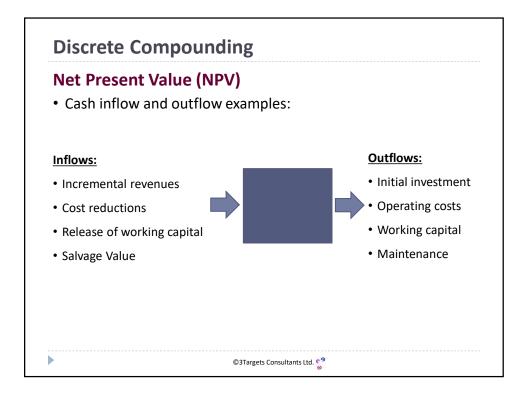
$$P = 793.7$$

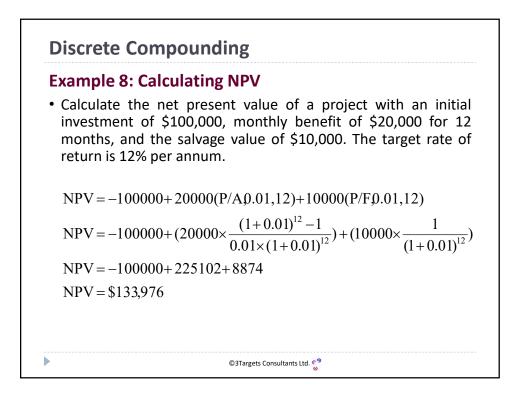
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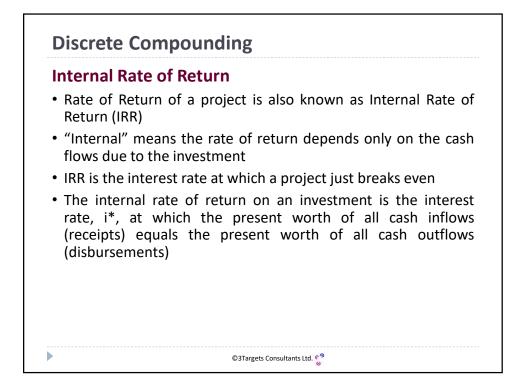


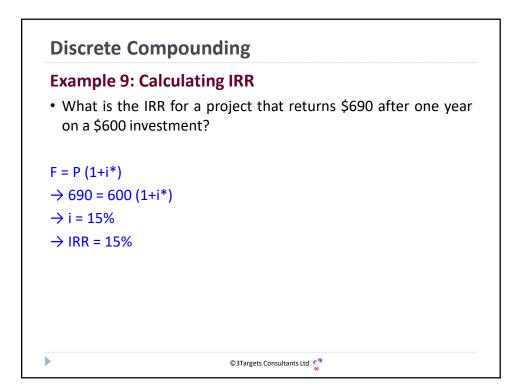


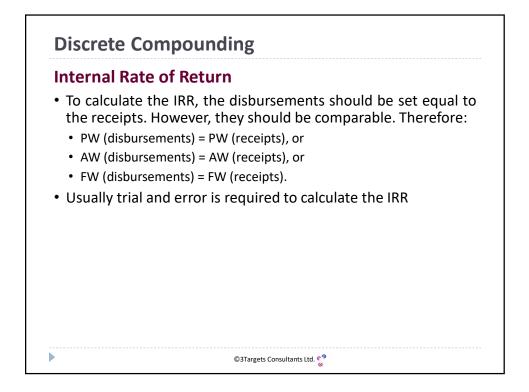


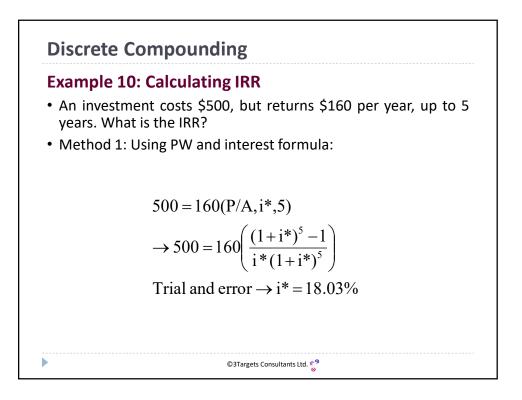


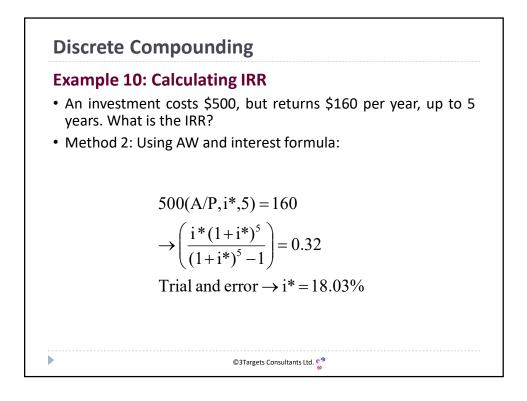


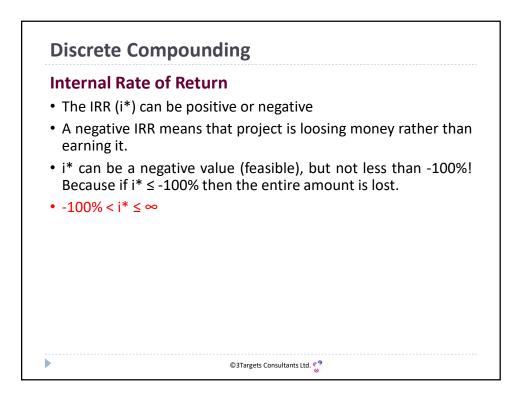


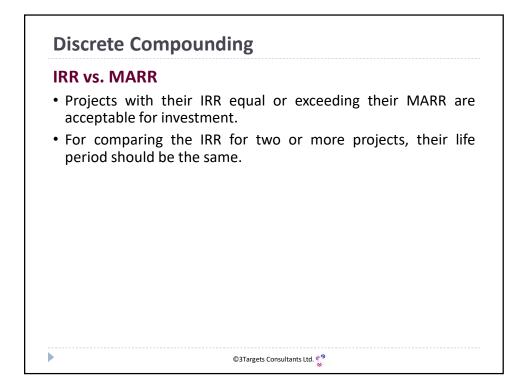


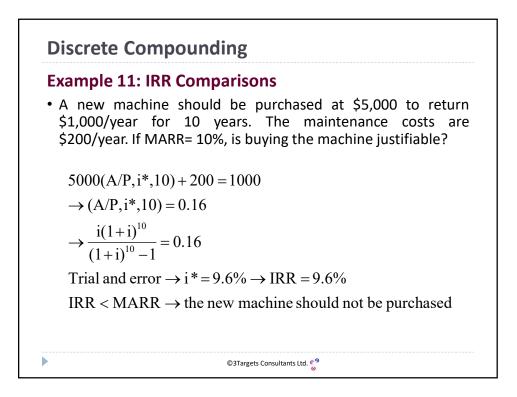


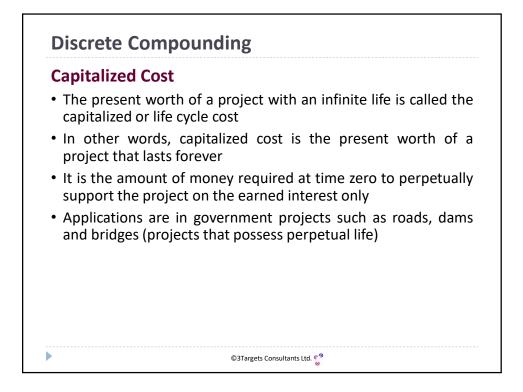


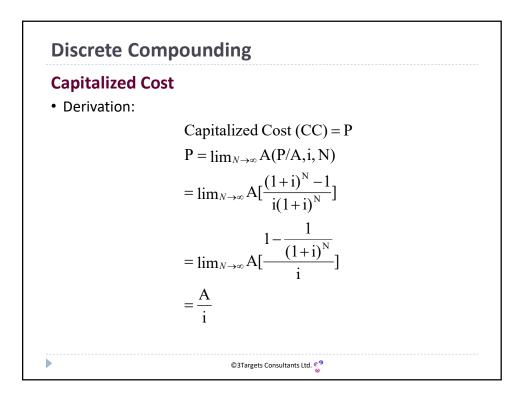


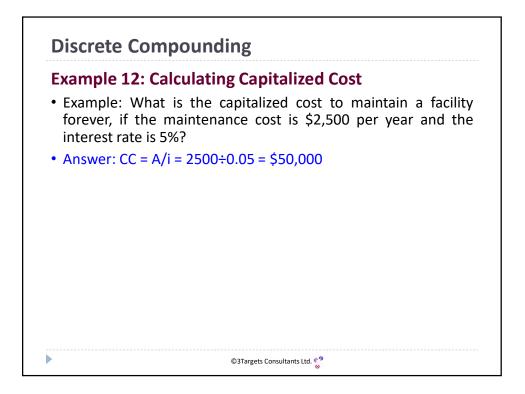


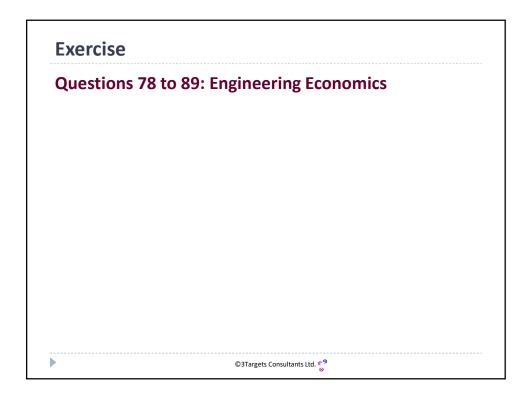


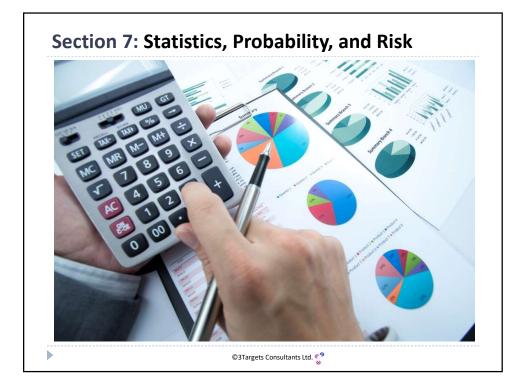


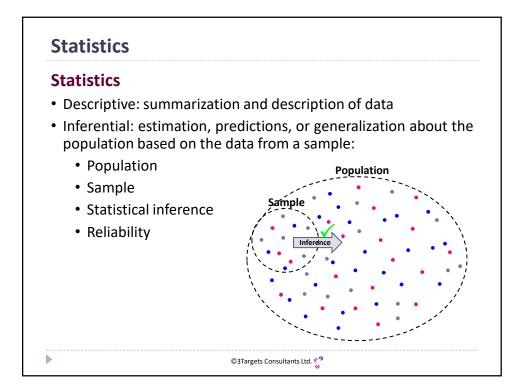


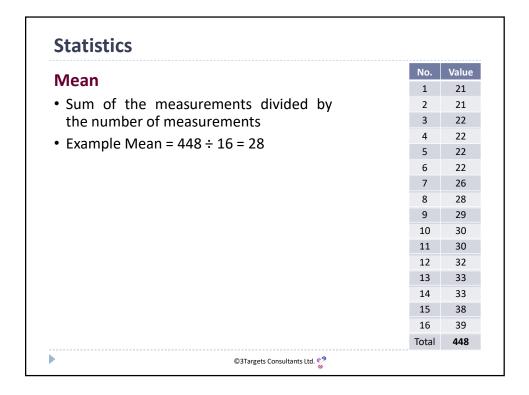




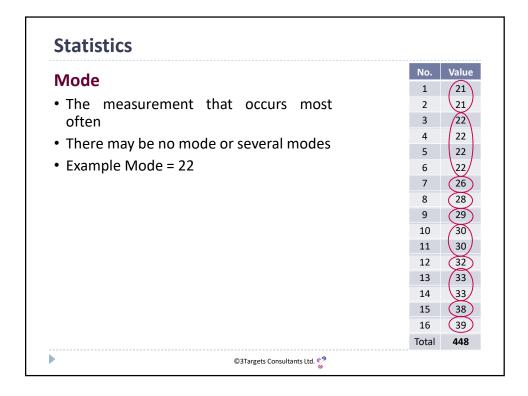








na. It	No.	Value
Median	1	21
<ul> <li>The middle number when the data are</li> </ul>	2	21
sorted ascending (or descending)	3	22
<ul> <li>If the number of measurement are odd, the</li> </ul>	4	22
median is the middle number	5	22
<ul> <li>If the number of measurements are even,</li> </ul>	6	22
the median is the average of the two middle	7	26
measurements	8	28
• Example Median= (28 + 29) ÷ 2 = 28.5	9	29
	10	30
	11	30
	12	32
	13	33
	14	33
	15	38
	16	39



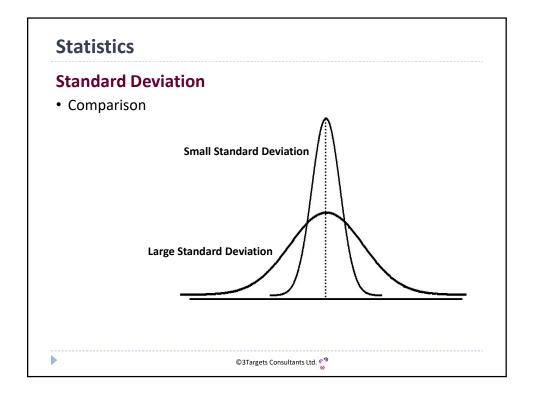
D	No.	Value
Range	1	21
<ul> <li>The difference between the largest and</li> </ul>	2	21
the smallest values in the data set	3	22
• Example Range = 39 – 21 = 18	4	22
• Example Range = 55 = 21 = 16	5	22
	6	22
	7	26
	8	28
	9	29
	10	30
	11	30
	12	32
	13	33
	14	33
	15	38
	16	39

Variance		Value
	1	21
<ul> <li>The average of the squared deviations</li> </ul>	2	21
from the mean	3	22
Population Variance:	4	22
	5	22
$\sigma^{2} = \frac{\sum (x - \mu)^{2}}{N} = \frac{\sum x^{2} - N\mu^{2}}{N}$	6	22
$\sigma = \frac{1}{N} = \frac{1}{N}$	7	26
Sample Variance:	8	28
•	9	29
$s^{2} = \frac{\sum (x - \overline{x})^{2}}{n - 1} = \frac{\sum x^{2} - n\overline{x}^{2}}{n - 1}$	10	30
$s^2 = \frac{2}{n} \frac{s^2}{n} = \frac{2}{n} \frac{s^2}{n}$	11	30
n-1 n-1	12	32
	13	33
	14	33
	15	38
	16	39

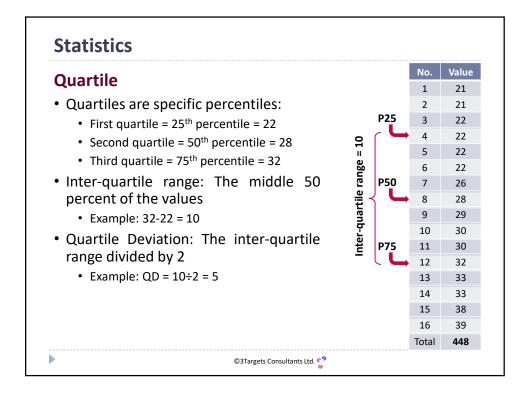
1 2 3 4 5 6	21 21 22 22 22 22	49 49 36 36
3 4 5	22 22	36 36
4	22	36
5		
-	22	
6		36
	22	36
7	26	4
8	28	0
-		1
		4
		4
		16
		25
		25
15	38	100
16	39	121
	9 10 11 12 13 14 15	9         29           10         30           11         30           12         32           13         33           14         33           15         38           16         39

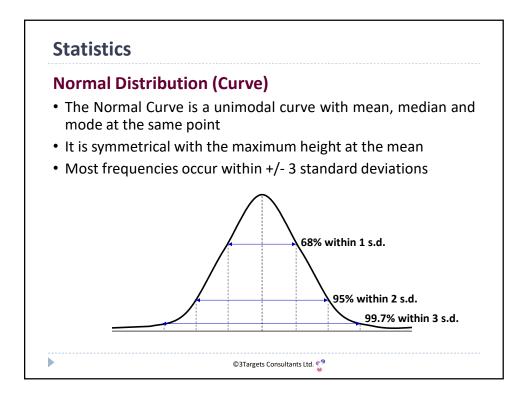
Statistics			
Standard Deviation	No.	Value	(x-µ)²
Standard Deviation	1	21	49
<ul> <li>The square root of the variance</li> </ul>	2	21	49
<ul> <li>Population Variance:</li> </ul>	3	22	36
•	4	22	36
$\sum (\mathbf{x} - \boldsymbol{\mu})^2 = \sum \mathbf{x}^2 - \mathbf{N}\boldsymbol{\mu}^2$	5	22	36
$\sigma = \sqrt{\frac{\sum (x-\mu)^2}{N}} = \sqrt{\frac{\sum x^2 - N\mu^2}{N}}$	6	22	36
	7	26	4
Sample Variance:	8	28	0
$\overline{\sum (\mathbf{x} - \mathbf{x})^2}$ $\overline{\sum \mathbf{x}^2 - \mathbf{n}^2}$	9	29	1
$s = \sqrt{\frac{\sum (x - \bar{x})^2}{n - 1}} = \sqrt{\frac{\sum x^2 - n\bar{x}^2}{n - 1}}$	10	30	4
V n-1 V n-1	11	30	4
	12	32	16
<ul> <li>Has the same units as the original data</li> </ul>	13	33	25
<ul> <li>Most commonly used measure of</li> </ul>	14	33	25
variation	15	38	100
	16	39	121
	Total	448	542
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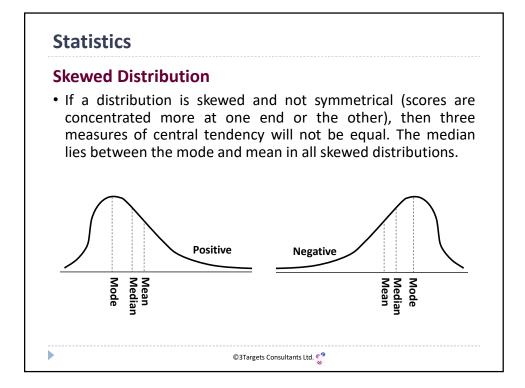
Standard Deviation	No.	Value	(x-μ)²
	1	21	49
• Example:	2	21	49
<ul> <li>As a Population Standard Deviation:</li> </ul>	3	22	36
	4	22	36
$\sigma = \sqrt{\frac{\sum (x - \mu)^2}{N}} = \sqrt{\frac{542}{16}} = 5.8$	5	22	36
$o = \sqrt{\frac{N}{N}} = \sqrt{\frac{16}{16}} = 3.8$	6	22	36
	7	26	4
<ul> <li>As a Sample Standard Deviation:</li> </ul>	8	28	0
$\sum (x - \overline{x})^2$	9	29	1
$s = \sqrt{\frac{\sum (x - \bar{x})^2}{n - 1}} = \sqrt{\frac{542}{15}} = 6$	10	30	4
V n-1 V 15	11	30	4
	12	32	16
	13	33	25
	14	33	25
	15	38	100
	16	39	121
	Total	448	542

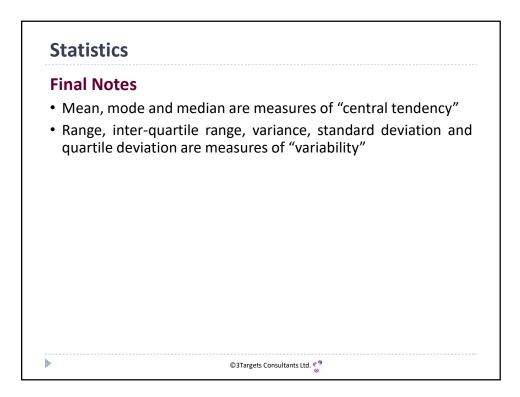


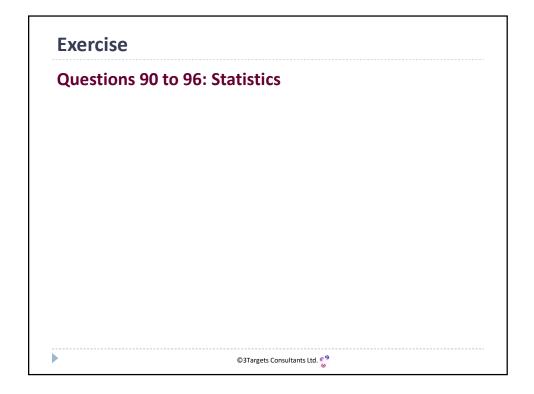
<ul> <li>Percentile</li> <li>A percentile indicates how the data are spread over the data set</li> <li>The <i>p</i>th percentile is the value with exactly <i>p</i> percent of the measurements fall below it.</li> <li>Example: <ul> <li>12<sup>th</sup> percentile = 21</li> <li>75<sup>th</sup> percentile = 32</li> </ul> </li> </ul>	P12 1 2 3 4 5 6 7	22 22 22 22
<ul> <li>spread over the data set</li> <li>The <i>p</i>th percentile is the value with exactly <i>p</i> percent of the measurements fall below it.</li> <li>Example: <ul> <li>12<sup>th</sup> percentile = 21</li> </ul> </li> </ul>	3 4 5 6	22 22 22 22
<ul> <li>The <i>p</i>th percentile is the value with exactly <i>p</i> percent of the measurements fall below it.</li> <li>Example: <ul> <li>12<sup>th</sup> percentile = 21</li> </ul> </li> </ul>	4 5 6	22 22
<ul> <li>The <i>p</i>th percentile is the value with exactly <i>p</i> percent of the measurements fall below it.</li> <li>Example: <ul> <li>12<sup>th</sup> percentile = 21</li> </ul> </li> </ul>	5	22
<ul> <li>exactly <i>p</i> percent of the measurements fall below it.</li> <li>Example: <ul> <li>12<sup>th</sup> percentile = 21</li> </ul> </li> </ul>	6	
<ul> <li>fall below it.</li> <li>Example: <ul> <li>12<sup>th</sup> percentile = 21</li> </ul> </li> </ul>		22
• Example: • 12 <sup>th</sup> percentile = 21	7	
• 12 <sup>th</sup> percentile = 21		26
•	8	28
•	9	29
	1	) 30
PZ PZ	P75 1	L 30
	1	2 32
	1	3 33
	14	4 33
	1	5 38
		5 39



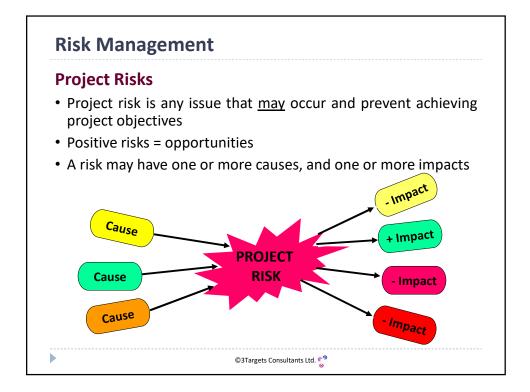


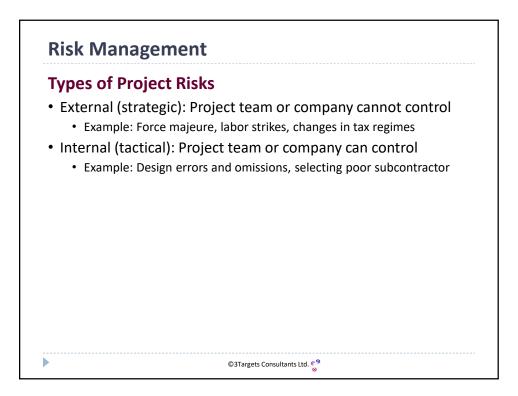


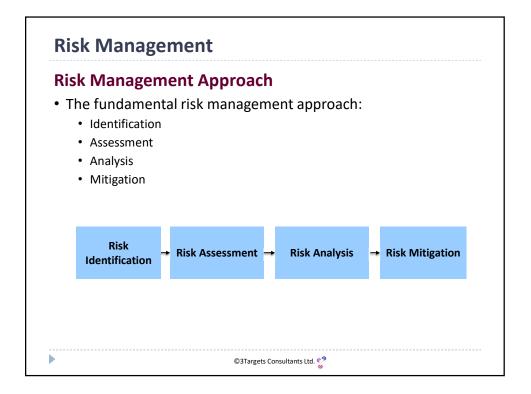


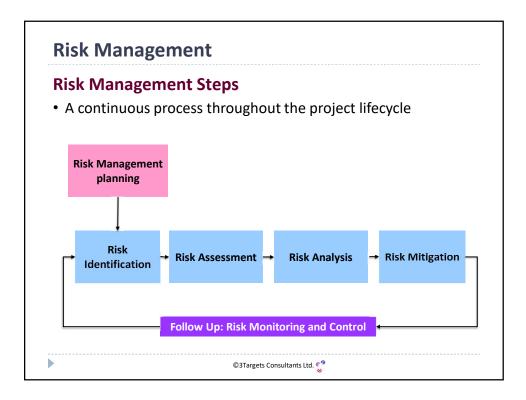


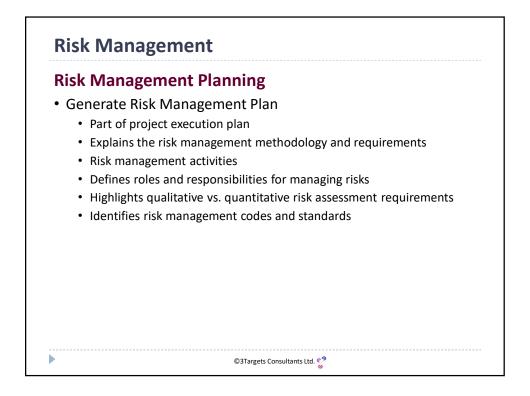


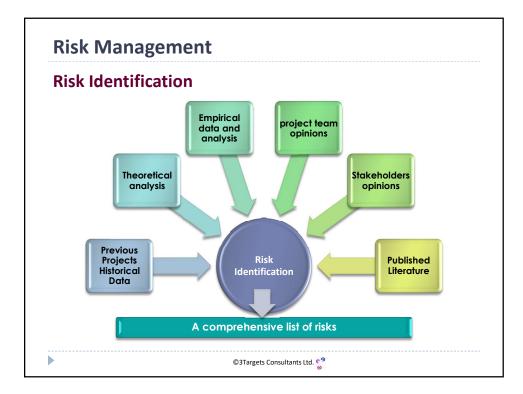




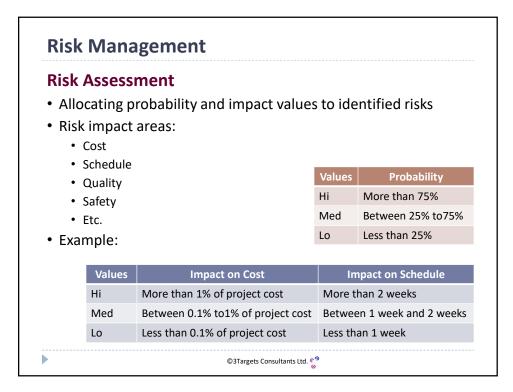




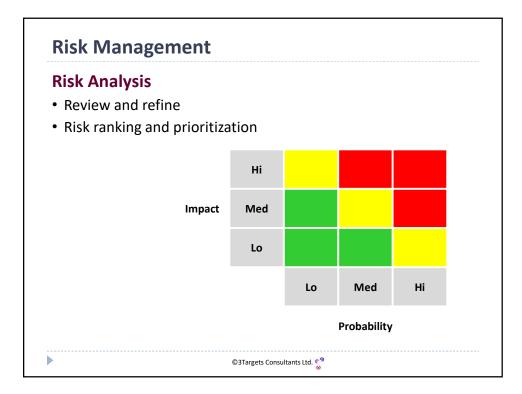


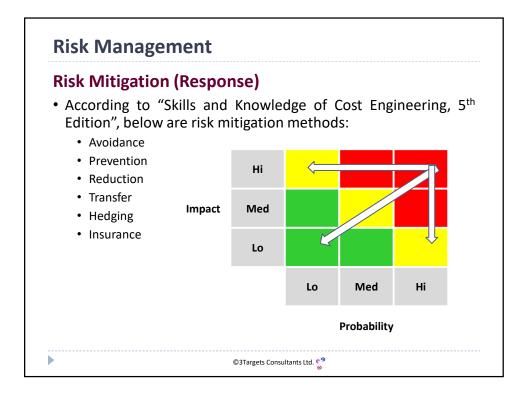


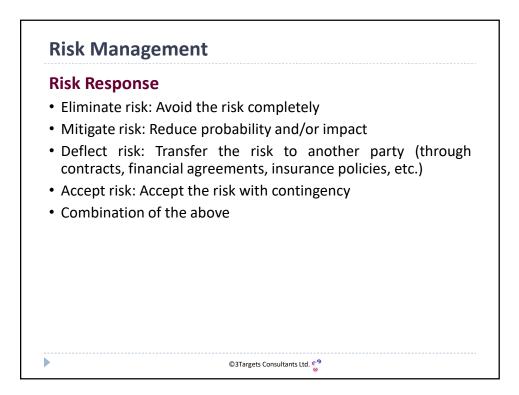
Risk Register • Example:									
Risk	Prob.	Impact				Score	Posnonco		
		Cost	Time	Quality	Safety	score	Response		
Lack of skilled labors on site									
Late delivery of major equipment									
Cold weather in Winter									



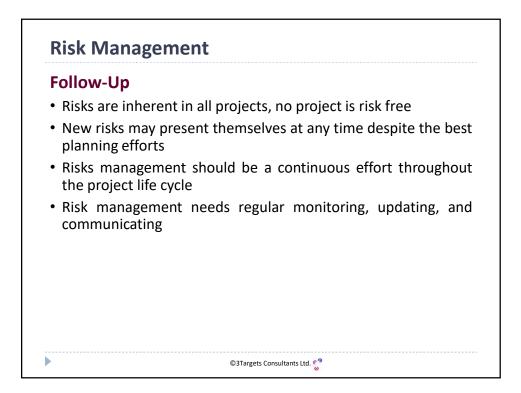
Risk Register • Example:									
Risk	Prob.	Impact				Score	Response		
		Cost	Time	Quality	Safety	JUDIE	Response		
Lack of skilled labors on site	Med	Lo	Hi	Med	Lo	Med			
Late delivery of major equipment	Lo	Lo	Hi	Lo	-	Lo			
Cold weather in Winter	Hi	Hi	Hi	Med	Med	Hi			







<ul><li>Risk Regis</li><li>Example:</li></ul>	ter						
Risk	Prob.	Impact				Casara	D
		Cost	Time	Quality	Safety	Score	Response
Lack of skilled labors on site	Med	Lo	Hi	Med	Lo	Med	<ol> <li>Pay competitive wages</li> <li>Use labors from overseas</li> </ol>
Late delivery of major equipment	Lo	Lo	Hi	Lo	-	Lo	<ol> <li>Utilize robust expediting methods</li> <li>Order long lead items sooner</li> </ol>
Cold weather in Winter	Hi	Hi	Hi	Med	Med	Hi	Close the site during Jan. to Feb.



<ul><li>Risk Regis</li><li>Example:</li></ul>	ter						
Risk	Prob.	Impact				Score	Decrease
		Cost	Time	Quality	Safety	score	Response
Lack of skilled labors on site	Med	Lo	Hi	Med	Lo	Med	<ol> <li>Pay competitive wages</li> <li>Use labors from overseas</li> </ol>
Late delivery of major equipment	Lo	Lo	Hi	Lo	-	Lo	<ol> <li>Utilize robust expediting methods</li> <li>Order long lead items sooner</li> </ol>
Cold weather in Winter	Hi	Hi	Hi	Med	Med	Hi	Close the site during Jan. to Feb.

